



DOMESTIC ROTARY MOWERS

SERIES 18

Part Number
578769

Model
550AL SP Combo

Engine
B&S 625EX

Month and Year of First Manufacture - Sept 2017
Starting Serial Number - 8181785



Issue A.1
ECN 04053
Mar 2019 PB
REF # 778769S

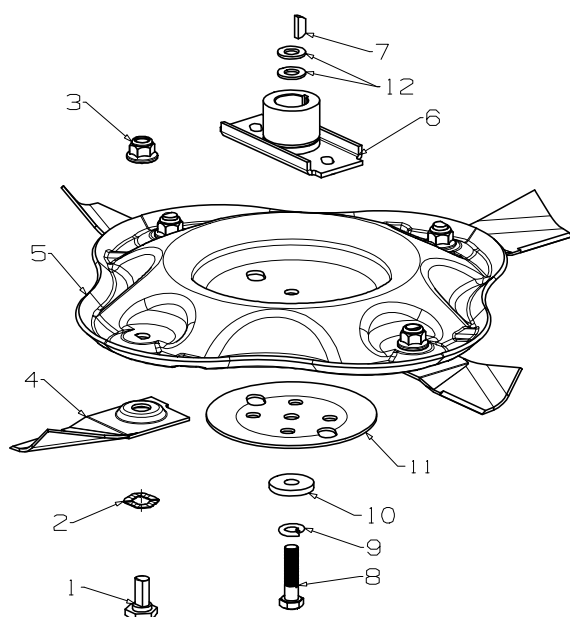


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Disc Assembly- Wavy, 18"



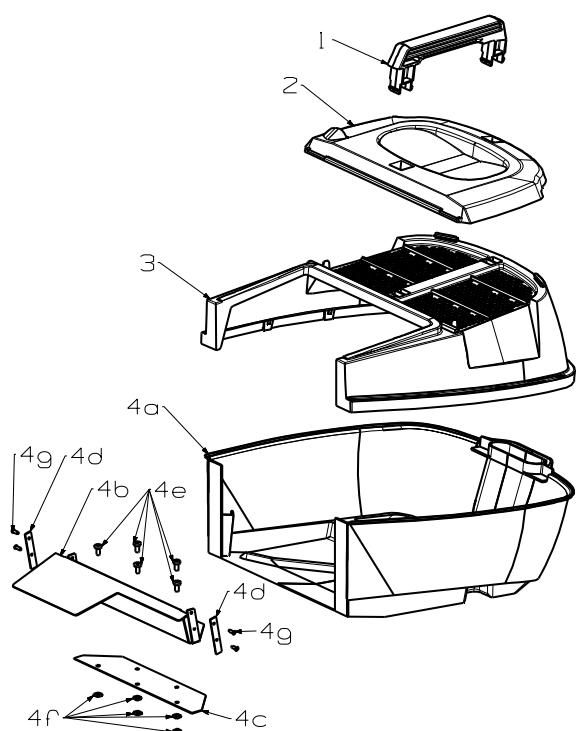
Item	Part No	Description	Qty
1	581707	Bolt- Pivot M10 x 22	4
2	580693	Washer, Wavy 13.4 x 24.2	4
3	503672	Nut, M10 Hex Nyloc Flange	4
4	980658	Blade- Quick Cut, 460mm	4
5	783314	KIT-Disc Blade Wavy (Includes items: 8, 9, 10, 11)	1
6	014173	Driver Assy-Blade, 7/8"	1
7	500636	Key, Woodruff - 5/8"x5/32"x1/4"	1
8	503543	Bolt; Hex NF 3/8" x 1.5 NYG8	1
9	500204	Washer, Spring 3/8"	1
10	503855	Washer, Flat 9.75 x 30 x 4.0	1
11	567332	Plate- Stiffener, Disc Blade Assy	1
12	501704	Washer, Flat 10 x 19 x 1.6	2

Blade & Bolt Sets

783692	Bolt Set (4) Includes Items: 1, 2, 3
783480	Blade-Quick Cut (4) Includes Items: 1, 2, 3, 4
783481	Disc Assy- Wavy (4 Blade) 460mm Includes Items: 1, 2, 3, 4, 5, 8, 9, 10, 11

773896 Catcher Assembly 18" (Plain) Blk

773467 Catcher Assy Bottom (Branded) Includes items 4a,b,c,d,e,f & g



Item	Part No	Description	Qty
1	580673	Catcher- Handle, Plastic	1
2	580674	Catcher- Lid, 18"	1
3	579117	Catcher- Top, 18"	1
4a	982364	Catcher-Bottom, 18"SP Brand/Blk	1
4b	573133	Lip- Catcher, 18"	1
4c	582222	Lip- Catcher, Backing Plate	1
4d	982223	Plate- Rivet, Ctchr Backing	2
4e	503591	Screw, Pan M6 x 12	5
4f	502098	Nut, M6 Square, Pressed	5
4g	501303	Rivet- Pop 4.0 x 7.9 73AS5-5	4

When ordering PLEASE QUOTE PART NUMBER & Description, NOT Illustration No.

Determine right or left hand side from standing in operating position (standing at handle).

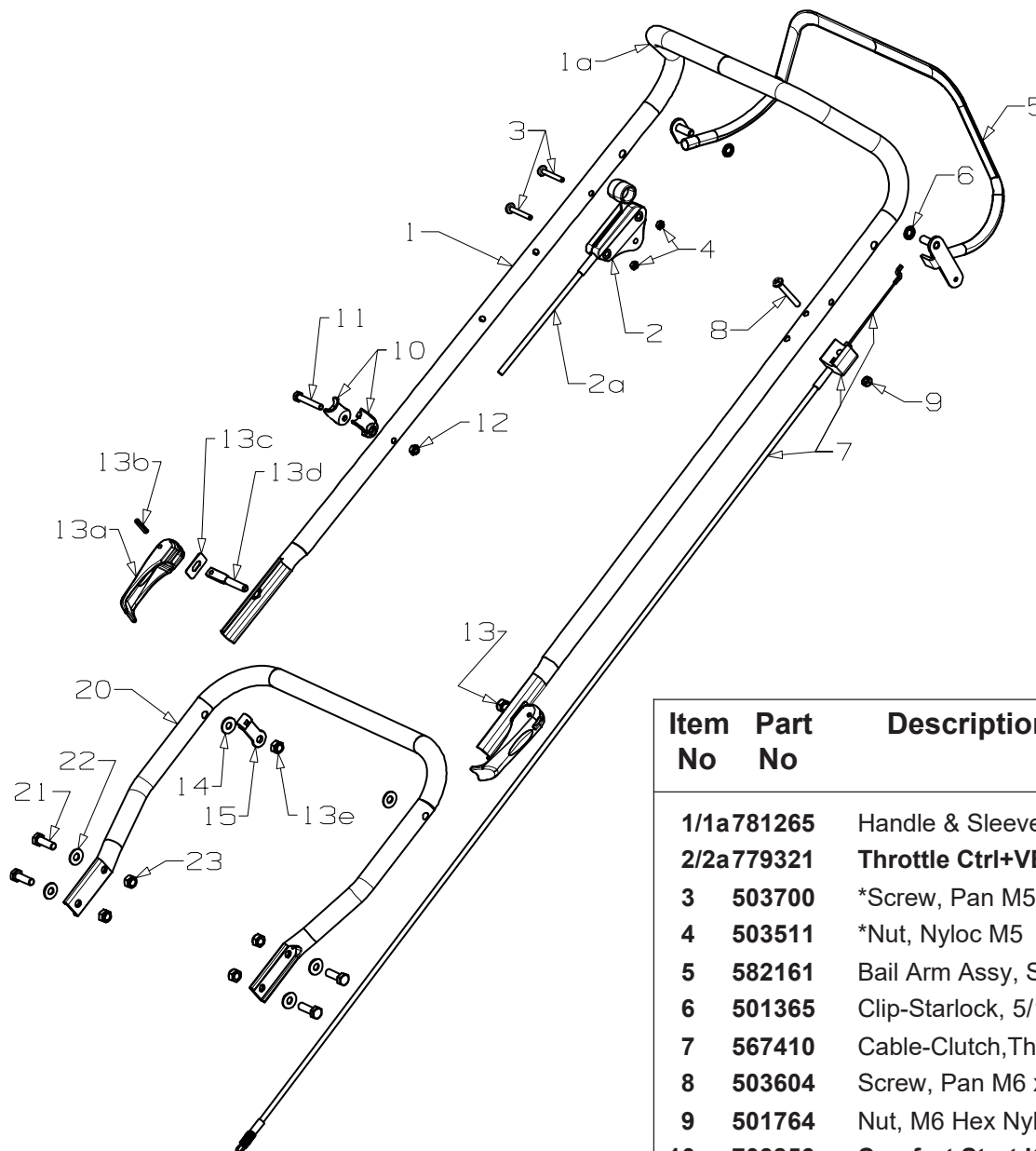
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NOT ILLUSTRATED

503054	Tie- Nylon Cable, Black	5
567545	Decal, HSG "NON RUST ALLOY"	1
573198	Decal, HSG Self Propelled	1
579086	Decal, HSG S18 550	1
579405	Decal, Noise S18 500 96db	1
581180	Instruction, Catcher	1
582049	Decal, Flap Caution	1
582062	Decal, Height Combo	1
583152	Owner Manual	1

Item No	Part No	Description	Qty
	1/1a781265	Handle & Sleeve OPC/PVC/CHR	1
	2/2a779321	Throttle Ctrl+VE & Cable Assy	1
3	503700	*Screw, Pan M5 x 35	2
4	503511	*Nut, Nyloc M5	2
5	582161	Bail Arm Assy, SP	1
6	501365	Clip-Starlock, 5/16"	2
7	567410	Cable-Clutch,ThumbWheel G/box	1
8	503604	Screw, Pan M6 x 45	1
9	501764	Nut, M6 Hex Nyloc x 6mm thick	1
10	703856	Comfort Start Kit	1
11	503794	*Screw, Set M6 x 40	1
12	501764	*Nut, Nyloc M6	1
13	779755	Cam Lock Assembly (1 per)	2
13a	582419	*Lever- Handle Locking	1
13b	503369	*Pin, Tension 5.0 x 22	1
13c	016777	*Washer- Slipper	1
13d	583041	*Stud- Handle Lock, 61mm	1
13e	501793	*Nut, M8 Hex Nyloc x 8mm thick	1
15	581527	Retainer- Clutch, Cable	1
14	501606	Washer, Flat 8 x 19 x 1.6	2
20	981257	Handle-Lower, Black	2
21	501598	Set Screw, M8 x 25	4
22	501606	Washer, Flat 8 x 19 x 1.6	4
23	501793	Nut, M8 Hex Nyloc x 8mm thick	4

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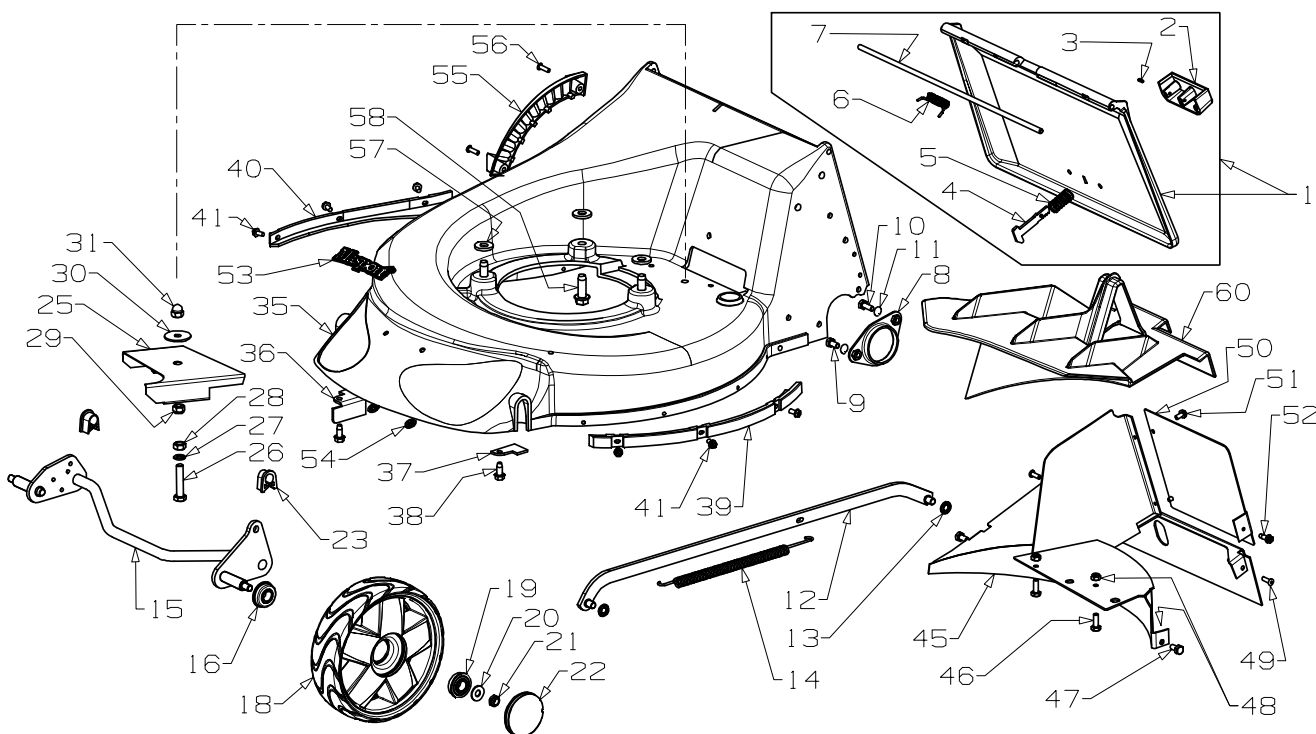
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Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	782200	Flap Assembly- Plastic	1	28	501602	Nut, M8 Hex	1
2	580602	*Handle- Flap, Black	1	29	501793	Nut, M8 Hex Nyloc	1
3	502019	*Pin, Tension 3.0 x 8	1	30	572199	Washer, Flt 8 x 32 x 2.0	1
4	981650	*Latch- Flap, Barbed	1	31	503526	Nut, M8 Hex Dome C/Plated	1
5	581106	*Spring- Flap Latch	1	35	764322	Hsg- AliT 18" SP CO TTNM	1
6	581528	*Spring-Flap 18"/20" Ali	1	36	564301	*Plate- Retainer, Axle RH	1
7	581743	*Wire-Flap Pivot 6mm x 352mm	1	37	980564	*Plate Retainer- Axle	1
8	581178	Retainer-Axle, Rear 600SP	2	38	501599	*Screw, S/T 1/4" x 5/8" Hex	2
9	501959	Set Screw, M6 x 12 Hex	1	39	581525	*Deflector-Air, RH	1
10	501702	Set Screw, M6 x 16 Hex	3	40	973839	*Deflector-Air, LH(Ser 2)	1
11	500201	Washer, Spring 6	4	41	503630	*Screw, S/T 10 x .4 Black	6
12	981170	Rod Assy-Connecting, 600SP	1	45	571089	*Tunnel Assy- 18" Ser 2 Blk	1
13	501365	Clip-Starlock, 5/16"	2	46	501702	*Set Screw, M6 x 16 Hex	2
14	581463	Spring-Counter Balance	1	47	501959	*Set Screw, M6 x 12 Hex	2
15	983247	Axle-Front, 175mm	1	48	501764	*Nut, M6 Hex Nyloc	4
16	551212	Bearing- Wheel, Ball Type	2	49	503200	*Rivet- Pop 4.8 x13 73AS6-8	2
18	579200	Wheel Assy-175mm Spkd Blk (Includes 2 x 551212 per wheel)	2	50	573359	*Tunnel- Gbox Cover 18" Ali	1
19	551212	Bearing- Wheel, Ball Type	2	51	503630	*Screw, S/T 10 x .4 Black	2
20	501606	Washer, Flat 8 x 19 x 1.6	2	52	503489	*Set Screw, M5 x 16 TAP/C	1
21	503831	Nut- M8 Hex Nyloc x 8mm thick	2	53	567406	Nameplate- MASPORT MSV	1
22	579202	Hub Cap- Button, Black	2	54	503150	Clip-Starlock, 5mm	2
23	580030	Bush-Pivot, Axle	2	55	580025	Quadrant- Height Selector	1
25	979080	Cover-Belt, 575 SP	TTNM 1	56	503660	Rivet- Pop 4.8 x 9 73AS6-6	2
26	501843	Set Screw, M8 x 40 Hex	1	57	503419	Washer, Flt 10 x 23 x 3.0	3
27	503747	Washer, Spg 8	1	58	580453	Screw, S/T 3/ 8" x 1-1/8" UNC	3
				60	573112	Insert- Mulching, 18"T Ali SP	1

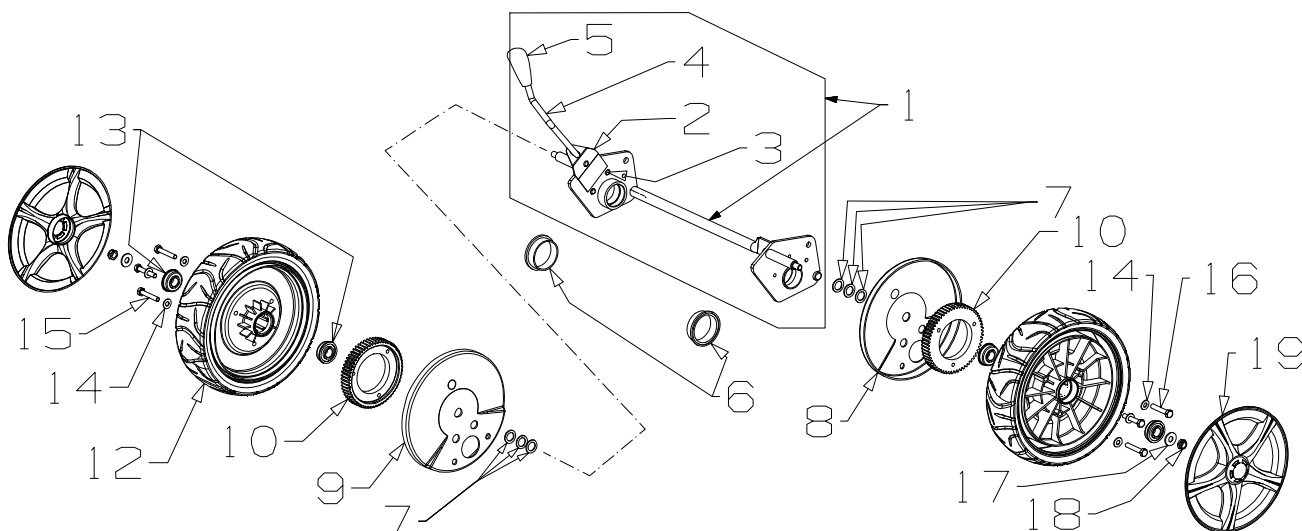
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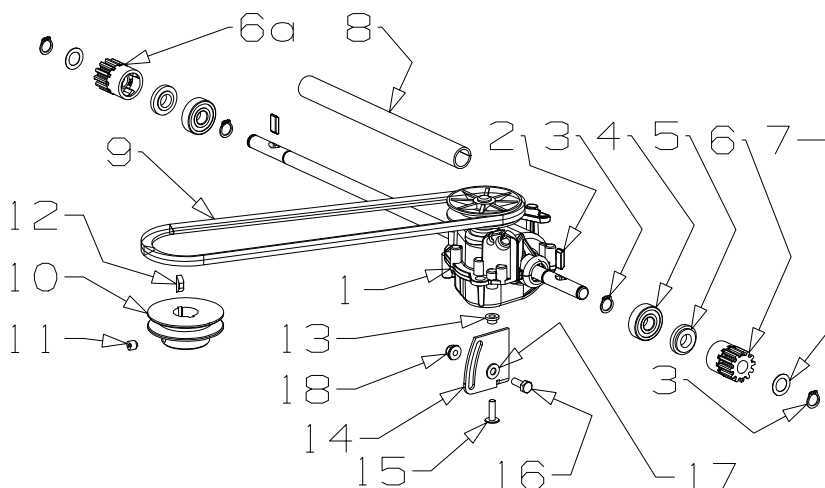
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Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	767248	Axle Assy- Rear Drive, Flt SP	1	10	569180	Gear, Driving 45 Teeth	2
2	580649	*Spring, Leaf	1	12	579070	Wheel Assy-220mm MSV SP	2
3	503373	*Rivet- F/HD 3/16x27/64	3			(Includes 2 x 551212 per wheel)	
4	973681	*Rod- Height Selector	1	13	551212	Bearing Wheel Ball Type	4
5	581729	*Knob- Height Lever	1	14	501703	Washer, Flat 6x14x1.2	6
6	580091	Bush- Pivot, Rear Axle	2	15	501815	Screw, Set M6x35	6
7	503301	Washer, Flt 1/2x3/4x18	6	17	501606	Washer, Flat 8x19x1.6	2
8	579427	Dust, Cover LH Maxic SP	1	18	503831	Nut, M8 Hex Nyloc x 6mm thick	2
9	579426	Dust, Cover RH + LH MSV SP	1	19	579069	Hub Cap, 220mm MSV SP Black	2



Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	574497	Gearbox- Single SP Synchro 9"18	1	10	573634	Pulley- Engine, 7/8"Bx68Dx28H	1
2	581092	Pawl, Pinion 950 SP	2	11	503386	Screw, Grub M8 x 8	1
3	503759	Circlip, 12 EXT DIN 471	4	12	500636	Key- W/Ruff 5/8x5/32x1/4	1
4	501213	Bearing, 12x32x10 6201 2RS	2	13	564093	Bush- G/Box Mount, ST Syncro	1
5	581093	Cap, Pinion 950 SP Plastic	2	14	567576	Mount- Gearbox, 18"	1
6	569178	Pinion, LH 12 Teeth	1	15	503650	Screw; S/Tapping #1 x 11/16"	1
6a	569179	Pinion, RH 12 Teeth	1	16	501702	Screw, Set M6x16	1
7	503102	Washer, Flat 12x20x0.4	2	17	501703	Washer, Flat 6x14x1.2	1
8	580614	Sleeve, Rear Axle MSV SP	1	18	503973	Nut, M6 Hex Nyloc Flange	1
9	561352	Belt-V HC VEXTRA XPZ 772 Gates	1				

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