

# Masport®

## ROTARY MOWERS

### SERIES 19

Part Number  
565992

Model  
700AL 2'n1 23

Engine  
Honda GCV200

Month and Year of First Manufacture: June 2023  
From Serial Number: 8823338



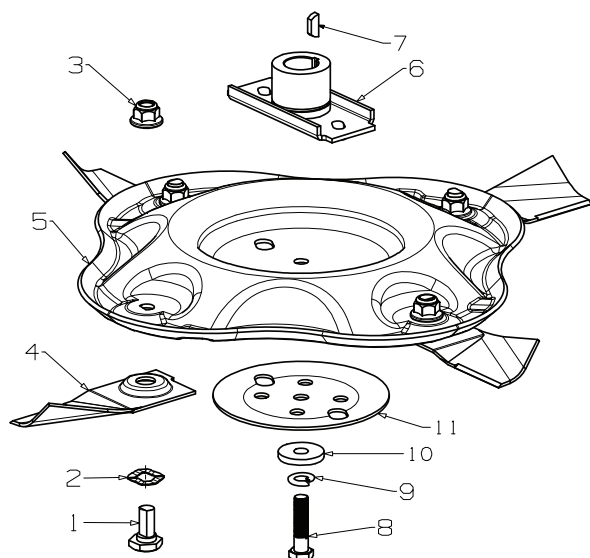


565992 Ser 19  
700AL 2'n1 23  
Spares Version

# Masport®

Issue A.0  
June 2023 PB  
ECN # 04512  
IPL Ref # 765992

## 485mm Disc Blade- Wavy 19"



| Item | Part # | Description                                           | Qty |
|------|--------|-------------------------------------------------------|-----|
| 1    | 581707 | Bolt- Pivot M10 x 22                                  | 4   |
| 2    | 580693 | Washer, Wavy 13.4 x 24.2                              | 4   |
| 3    | 503672 | Nut, M10 Hex Nyloc Flange                             | 4   |
| 4    | 983310 | Blade- Quick Cut, 485mm                               | 4   |
| 5    | 783314 | KIT-Disc Blade Wavy<br>(Includes items: 8, 9, 10, 11) | 1   |
| 6    | 014173 | Driver Assy- Blade, 7/8"                              | 1   |
| 7    | 500636 | Key, Woodruff, 5/8 x 5/32 x 1/4                       | 1   |
| 8    | 503543 | Bolt; Hex NF 3/8 x 1.5 NYG8                           | 1   |
| 9    | 500204 | Washer; Spg 3/8                                       | 1   |
| 10   | 503855 | Washer, Flat 9.75 x 30 x 4                            | 1   |
| 11   | 567332 | Plate- Stiffener, Disc Blade Assy                     | 1   |

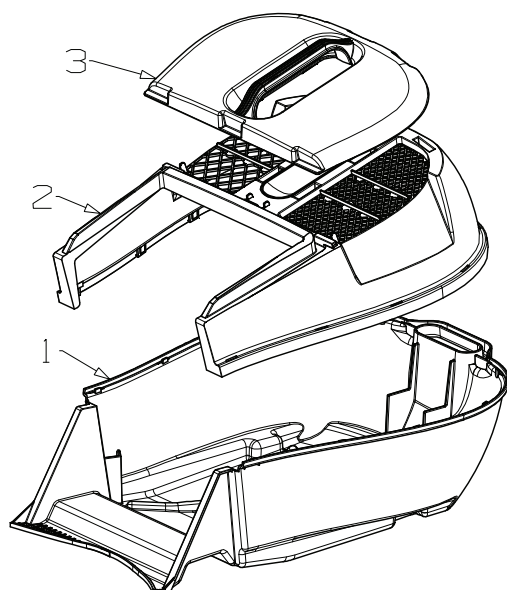
### Blade & Bolt Sets

783692 Bolt Set (4) Includes Items: 4 x 1, 2, 3

783310 Blade-Quick Cut (4) 485mm Includes Items: 4 x 1, 2, 3, 4

769449 Disc Assy-Wavy (4 Blade) 485mm Includes Items: 4 x 1, 2, 3, 4 & 1 x 5, 8, 9, 10, 11

## Plastic Catcher- 19" Masport



| Item | Part No | Description                      | Qty |
|------|---------|----------------------------------|-----|
| 1    | 583350  | Bottom- Catcher, 19" Branded Blk | 1   |
| 2    | 579051  | Top- Catcher, 19"                | 1   |
| 3    | 579050  | Lid- Catcher, 19"                | 1   |

### Replacement Catcher Assembly Options

779344 Catcher Assy Black 19" with Unbranded Base

783404 Catcher Assy (Unbranded) 19" with "Grass Full Indicator" & Black Base

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**BOLD TEXT** = Assemblies. Descriptions starting with \* = items included in the assemblies & may not be available as a spares item.

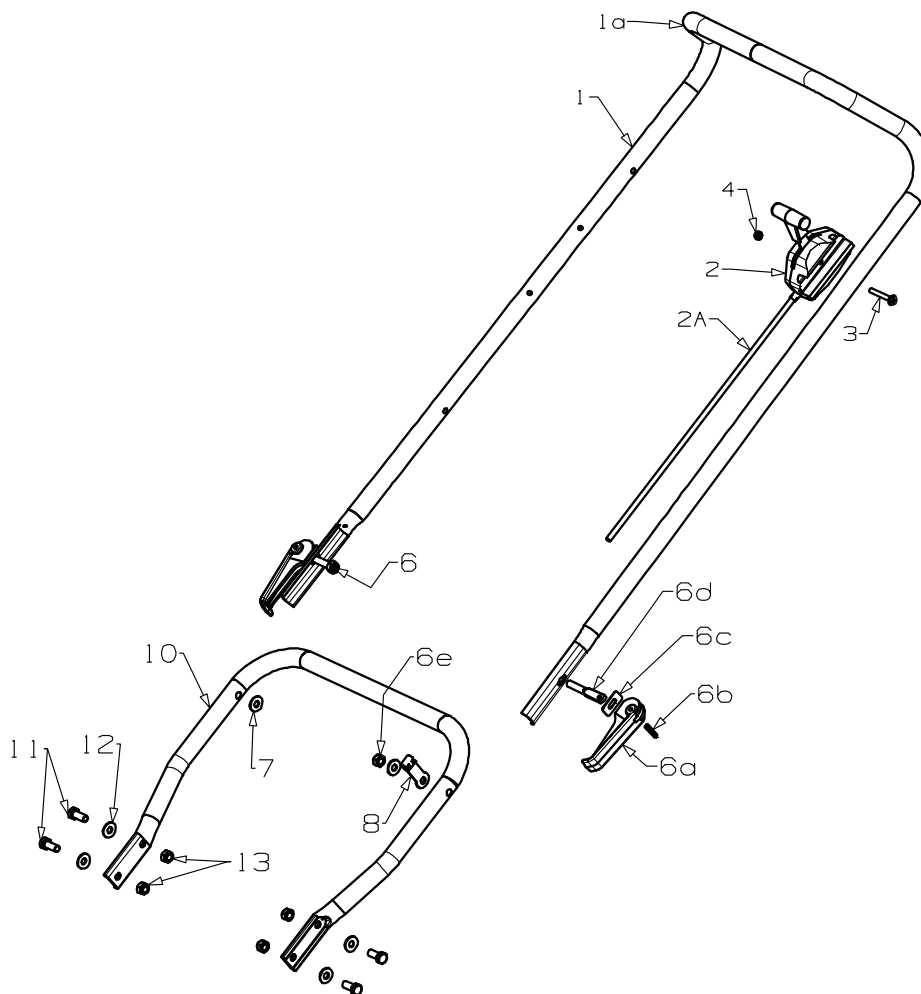
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| Item | Part # | Description                                 | Qty | Not Illustrated |                               |
|------|--------|---------------------------------------------|-----|-----------------|-------------------------------|
| 1-1a | 782335 | Handle & Sleeve SFT/BLK                     | 1   | 503054          | Tie- Nylon Cable, Black 1     |
| 2-4  | 583460 | <b>Throttle Ctrl &amp; Cable, -VE CH"T"</b> | 1   | 564643          | Decal, HSG S19 700 1          |
| 3    | 503508 | *Screw, Pan M6 x 55 Poz                     | 1   | 567545          | Decal, HSG "Non Rust Alloy" 1 |
| 4    | 501764 | *Nut, M6 Hex Nyloc x 6mm thick              | 1   | 579414          | Decal, Noise Masp 75dba 1     |
| 6-6e | 779755 | <b>Cam Lock Assembly (1 per)</b>            | 2   | 580778          | Stop- Rope 1                  |
| 6a   | 582419 | *Lever- Handle, Locking MSV                 | 1   | 582049          | Decal, Flap Caution 1         |
| 6b   | 503369 | *Pin, Tension 5.0 x 22                      | 1   | 582062          | Decal, Height Combo 1         |
| 6c   | 016777 | *Washer, Slipper                            | 1   | 583152          | Owner Manual- Masport 1       |
| 6d   | 583041 | *Stud- Handle Lock, 61mm                    | 1   | 583344          | Catcher Instruction Sheet 1   |
| 6e   | 501793 | *Nut, M8 Hex Nyloc x 8mm thick              | 1   |                 |                               |
| 7    | 501606 | Washer, Flat 8 x 19 x 1.6                   | 2   |                 |                               |
| 8    | 581527 | Retainer-Control Cable, Handle              | 1   |                 |                               |
| 10   | 973125 | Handle-Lower, "U" 19" Wide Black            | 1   |                 |                               |
| 11   | 501598 | Screw, Set M8 x 25 Hex                      | 4   |                 |                               |
| 12   | 501606 | Washer, Flat 8 x 19 x 1.6                   | 4   |                 |                               |
| 13   | 501793 | Nut, M8 Hex Nyloc x 8mm thick               | 4   |                 |                               |

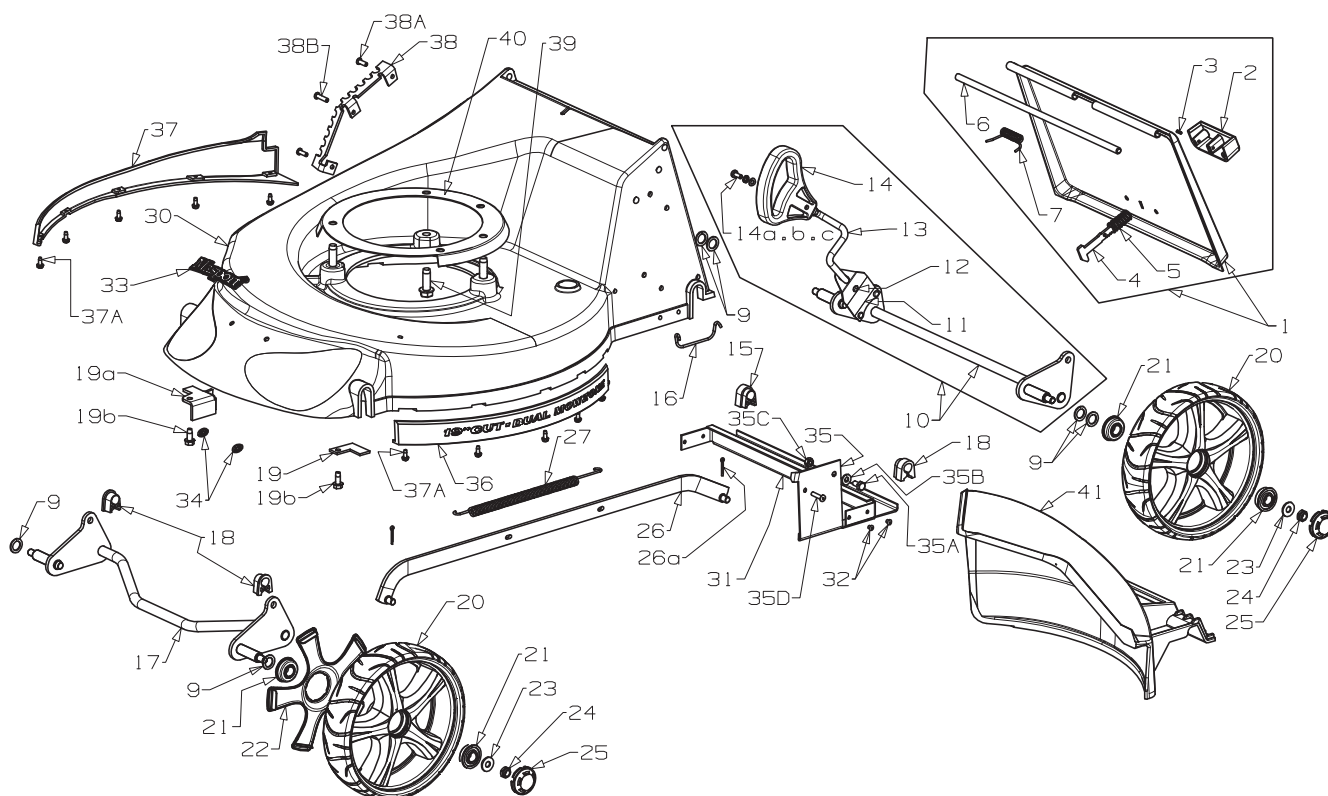
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| Item     | Part # | Description                            | Qty | Item   | Part # | Description                     | Qty |
|----------|--------|----------------------------------------|-----|--------|--------|---------------------------------|-----|
| 1-7      | 973862 | <b>Flap Assy- Steel, Latched Black</b> | 1   | 25     | 583397 | Hub Cap, Button Mag - Black     | 4   |
| 2        | 580602 | *Handle - Flap                         | 1   | 26     | 571032 | Rod Assy-Connecting, 19"        | 1   |
| 3        | 502019 | *Pin, Tension 3.0 x 8                  | 1   | 26A    | 501056 | Pin- Cotter, 2.3dia x 16        | 2   |
| 4        | 981650 | *Latch- Flap, Barbed                   | 1   | 27     | 581463 | Spring-Counter Balance          | 1   |
| 5        | 581106 | *Spring- Latch, Flap                   | 1   | 30-35D | 779461 | <b>Housing- ALI 19 CO TTNM</b>  | 1   |
| 6        | 583312 | *Wire-Flap Pivot 8mm x 325mm           | 1   | 31     | 583512 | *Brace - Rear, 19"              | 1   |
| 7        | 565095 | *Spring-Flap, 19"/21"                  | 1   | 32     | 503201 | *Rivet-Pop, 4 dia x 7.9 73SS5-5 | 4   |
| 9        | 503301 | Washer, Flat 1/2 x 3/4 x 18g           | 6   | 33     | 567406 | *Nameplate- MASPORT             | 1   |
| 10-14c   | 768801 | <b>Axle Assy-Rear, Comp 19" V2</b>     | 1   | 34     | 503150 | *Clip-Starlock, 5 dia           | 2   |
| 11       | 580649 | *Spring- Leaf                          | 1   | 35     | 583360 | *Plate- Antispill, MSV          | 1   |
| 12       | 503373 | *Rivet- F/HD 3/16 x 27/64"             | 3   | 35A    | 501959 | *Screw, Set M6 x 12             | 1   |
| 13       | 568769 | *Rod- Height Selector, 19" V2          | 1   | 35B    | 501703 | *Washer, Flat 6 x 14 x 1.2      | 1   |
| 14       | 568771 | *Knob-Height, Lever Adj V2             | 1   | 35C    | 501764 | *Nut, M6 Hex Nyloc x 6mm thick  | 1   |
| 14a      | 501059 | *Screw, Pan M5 x 12 POZ                | 1   | 35D    | 503660 | *Rivet- Pop 4.8 x 9.0 73AS6-6   | 1   |
| 14b      | 501765 | *Washer, SPG 5                         | 1   | 36     | 579053 | Skirt- Side, LH                 | 1   |
| 14c      | 501330 | *Washer, Flat 5 x 10 x 1.0             | 1   | 37     | 579052 | Skirt- Side, RH                 | 1   |
| 15       | 580668 | Bush-Pivot, Rear Stl Deck              | 1   | 37A    | 503834 | Screw, S/Tapping M4 x 10        | 10  |
| 16       | 580225 | Retainer-Axle, Rear, Ali Deck          | 2   | 38     | 564133 | Quadrant-Height Selector, 19"   | 1   |
| 17       | 983305 | Axle-Front, 200mm                      | 1   | 38A    | 503200 | Rivet-Pop 4.8 dia x 13.0        | 2   |
| 18       | 580030 | Bush-Pivot, Front Axle                 | 3   | 38B    | 503200 | Rivet-Pop 4.8 dia x 13.0        | 1   |
| 19       | 983315 | Plate-Retainer, Axle Front             | 1   | 39     | 583104 | Screw, S/T 3/ 8" x 1-5/8"       | 3   |
| 19A      | 564020 | Plate-Retainer, Axle RH                | 1   | 40     | 569037 | Ring- Safety, Black             | 1   |
| 19B      | 501599 | Screw, S/Tapping 1/4" x 5/8"           | 2   | 41     | 783472 | Insert- Mulching, 19"           | 1   |
| 20Assy   | 573703 | <b>Wheel Assy- 200mm Mag Black</b>     | 4   |        |        |                                 |     |
| 20Fitted | 551212 | Bearing- Wheel, Ball                   | 2   |        |        |                                 |     |
| 21       | 551212 | Bearing- Wheel, Ball                   | 8   |        |        |                                 |     |
| 22       | 583398 | Cover- Inner Wheel, Black              | 2   |        |        |                                 |     |
| 23       | 501606 | Washer, Flat 8 x 19 x 1.6              | 4   |        |        |                                 |     |
| 24       | 503831 | Nut- M8 Hex Nyloc x 8mm thick          | 4   |        |        |                                 |     |

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