



DOMESTIC ROTARY MOWERS

SERIES 18

Part Number

565797

Model

450AL Instart 2'n1 Instart 19

Engine

B&S Series 550ISI

Month and Year of Manufacture: Oct 2019

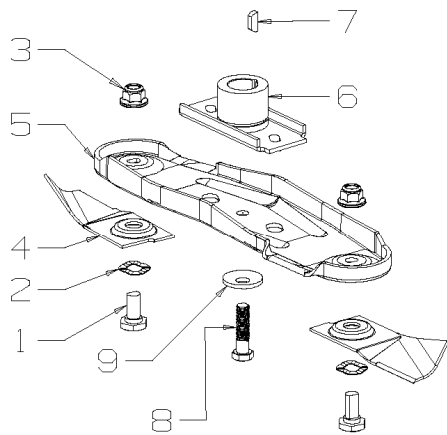
Starting Serial Number: 8406445



Issue A.0
ECN 04133
Nov 2019 PB
REF # 765797S



460mm Blade Assembly

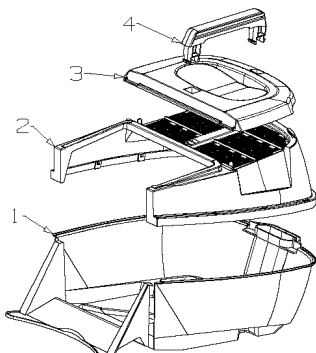


Item	Part No	Description	Qty
1	581707	Bolt- Pivot M10 x 22	2
2	580693	Washer, Wavy 13.4 x 24.2	2
3	503672	Nut, M10 Hex Nyloc Flange	2
4	980658	Blade- Quick Cut, 460mm	2
5	980653	Carrier- Blade, Quick Cut	1
6	014173	Driver Assy-Blade , 7/8"	1
7	500636	Key,Woodruff-5/8" x 5/32" x 1/4"	1
8	581610	Screw, Set NF 3/8" x 1.25 NYG8	1
9	502297	Washer- Belleville 10 x 30 x 3	1

Blade & Bolt Sets

783690	Bolt Set, Inc Items 2 x 1, 2, 3
780658	Blade & Bolt Pack, Inc Items 2 x 1, 2, 3, 4
783261	Blade Assy 460, Inc Items 5 + 2 x 1, 2, 3, 4

Catcher Assembly 18"

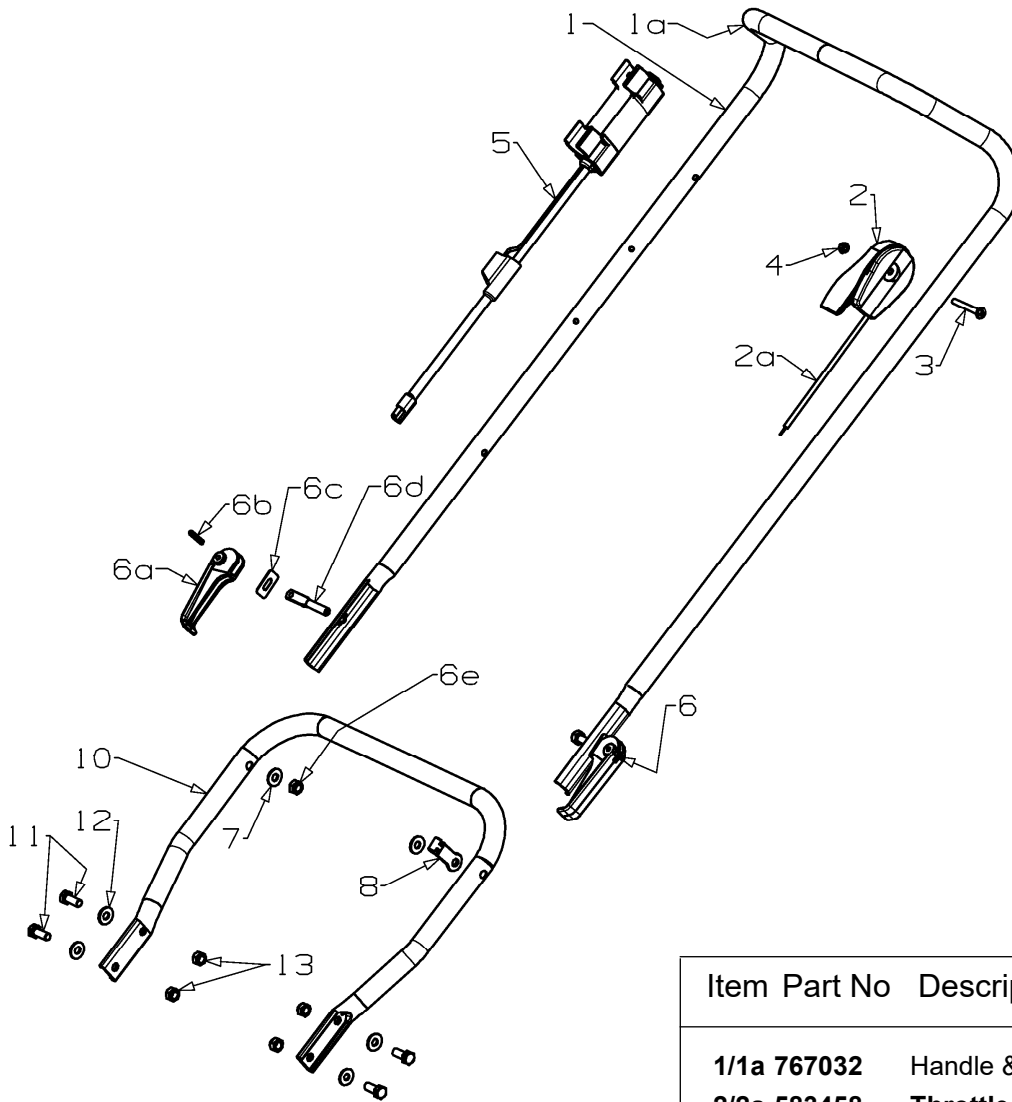


Item	Part No	Description	Qty
1	969454	Catcher- Bottom,18" Brand Grey	1
2	579117	Catcher- Top, 18" Black	1
3	580674	Catcher- Lid, 18" Black	1
4	580673	Catcher- Handle, Plastic	1

Replacement Catcher Assembly Options

980670 Catcher Assy Black 18" with Unbranded Black Base

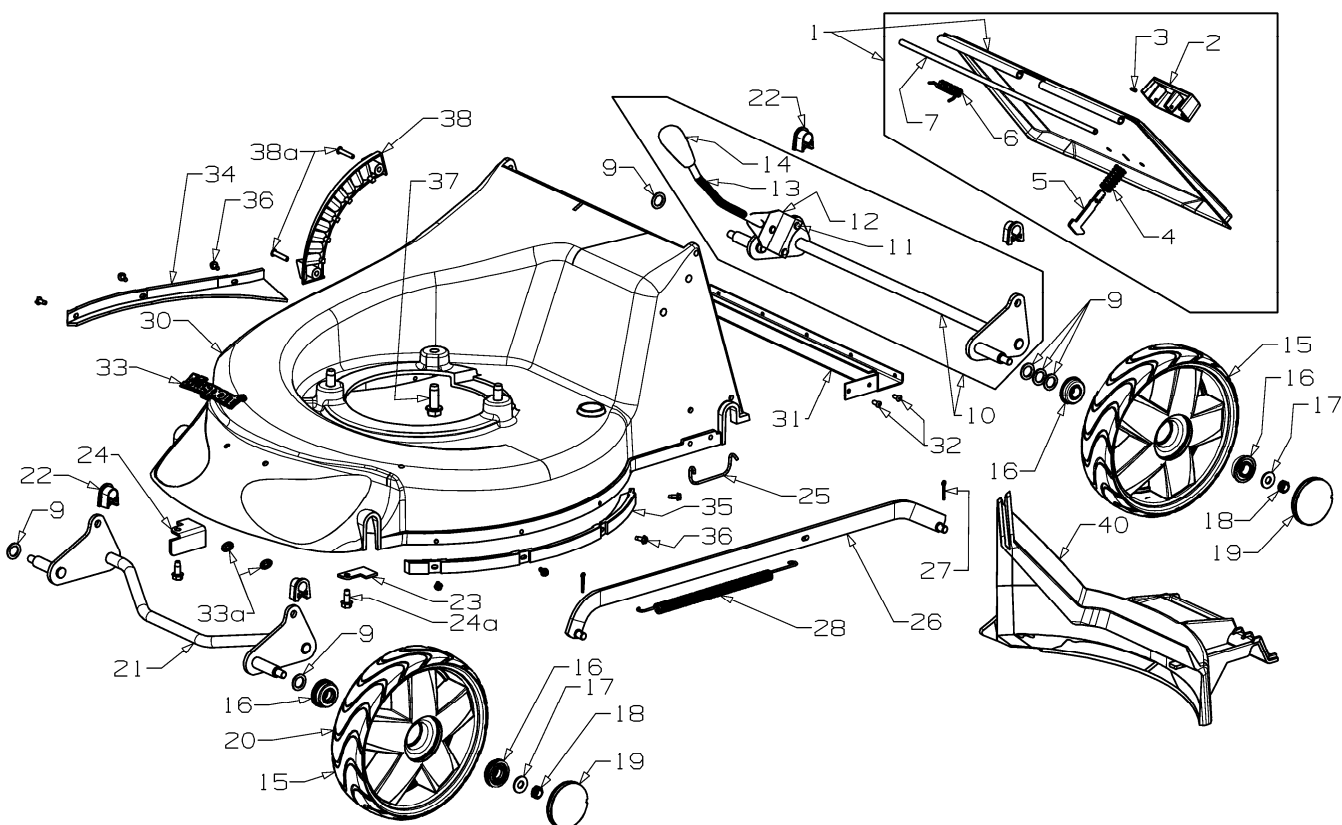
767326 Catcher Assy (Branded) 18" with "Grass Full Indicator" & Grey Base



Not Illustrated

503054	Tie- Nylon Cable, Black	4
567545	Decal, HSG"NON RUST ALLOY"	1
579134	Decal, HSG S18 450	1
579414	Decal, Noise MAS Sil 75db	1
581180	Instruct, Catcher Assy	1
582049	Decal, Flap Caution	1
582062	Decal, Height Combo	1
582070	Decal, Serial Number	1
583152	Owner Manual, Masport	1
80079871	Charger- Battery, W16 INS NZ	1

Item	Part No	Description	Qty
	1/1a	767032 Handle & Sleeve E/S SFT/BLK	1
	2/2a	583458 Throttle Ctrl & Cable, Wescon	1
	3	503604 *Screw, Pan M6 x 45	1
	4	501764 *Nut, M6 Hex Nyloc	1
	5	574155 Switch - Eng Instart Push Button	1
	6	779755 Cam Lock Assy (1 per)	2
	6a	582419 *Lever- Handle Locking	1
	6b	503369 *Pin, Tension 5.0 x 22	1
	6c	016777 *Washer- Slipper	1
	6d	583041 *Stud- Handle Lock, 61mm	1
	6e	501793 *Nut, M8 Hex Nyloc x 8mm thick	1
	7	501606 Washer, Flat 8 x 19 x 1.6	2
	8	581527 Retainer- Clutch, Cable	1
	10	981257 Handle-Lower, "U", 18" Black	1
	11	501598 Set Screw, M8 x 25	4
	12	501606 Washer, Flat 8 x 19 x 1.6	4
	13	501793 Nut, M8 Hex Nyloc x 8mm thick	4



Item	Part No	Description	Qty	Item	Part No	Description	Qty
1	781153	Flap Assy- Steel, Latched 18"	1	24	564301	Plate- Retainer, Axle RH 18" AL	1
2	580602	*Handle- Flap	1	24a	501599	Screw; S/Tapping 1/4" x 5/8"	2
3	502019	*Pin, Tension 3.0 x 8	1	25	580225	Retainer-Axle , Rear ALI	2
4	581106	*Spring- Flap, Latch	1	26	571030	Rod Assy-Connecting, 175mm	1
5	981650	*Latch- Flap, Barbed	1	27	501056	Pin, Cotter 2.3 dia x 16	2
6	564275	*Spring- Stl Flap, 18" ALI	1	28	581463	Spring-Counter Balance	1
7	581743	*Wire-Flap Pivot 6 x 352	1	30	769392	Housing- Ali 18" MSV WP TTNM	1
9	503301	Washer- Wheel Spacing	6	31	583267	*Brace-Rear, 18"	1
10	969398	Axle Assy-Rear, 18" Complete	1	32	503201	*Rivet-Pop, 4 Dia x 7.9	4
11	503373	*Rivet- F/HD 3/16x27/64"	3	33	567406	*Name Plate "MASPORT" B/W	1
12	580649	*Spring- Leaf	1	33a	503150	*Clip- Starlock, 5mm dia	2
13	973681	*Rod- Height Selector	1	34	581525	Deflector- Air, R/H Plastic	1
14	581729	*Knob- Height, Lever Adjust MSV	1	35	581524	Deflector- Air, L/H (Ser 1) Plastic	1
15	579197	Wheel Assy-200mm Spoked Slvr	4	36	503630	Screw; S/T 10 x .4 Typ B	7
		(Includes 2 x 551212 per wheel)		37	580453	Screw, S/T 3/8" x 1-1/8" UNC	3
16	551212	Bearing- Wheel, Ball Type	8	38	580025	Quadrant- Height Selector, Plastic	1
17	501606	Washer, Flat 8 x 19 x 1.6	4	38a	503660	Rivet-Pop, 4.8 dia x 9 73AS6-6	2
18	503831	Nut, M8 Hex Nyloc 6mm thick	4	40	583105	Insert- Mulching, 18" ALI	1
19	579198	Hub Cap, Button Spoked Silver	4				
21	983281	Axle Assy- Front, 200mm	1				
22	580030	Bush-Pivot, Front Axle	4				
23	980564	Retainer-Axle , Front Plate	1				

When ordering spares: PLEASE QUOTE PART NUMBER & Description, NOT illustrated number. Item Qty = 1 per part unless stated differently.
BOLD TEXT = Assemblies. Text starting with * = items included in the assemblies & may not be available as a spares item.
Determine the left hand or right hand sides by standing in the operating position (standing at the handle).