



ROTARY MOWERS

SERIES 18

Part Number
565882

Model
400AL 2'n1 21

Engine 502362
Loncin 159cc

Month and Year of First Manufacture: July 2021
From Serial Number: 8612828



Spares Version

Issue A.0
Aug 2021 PB
ECN # 04332
IPL Ref # 765882

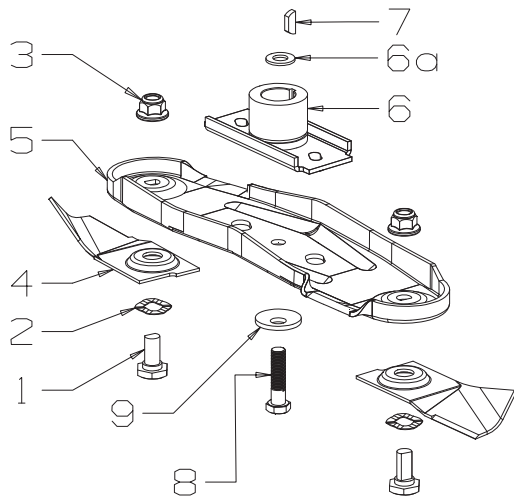


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460mm Blade Assembly

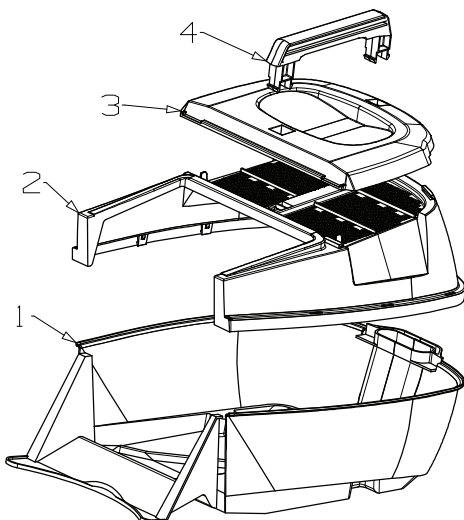


Item	Part No	Description	Qty
1	581707	Bolt- Pivot M10 x 22	2
2	580693	Washer, Wavy 13.4 x 24.2	2
3	503672	Nut, M10 Hex Nyloc Flange	2
4	980658	Blade- Quick Cut, 460mm	2
5	980653	Carrier- Blade, Quick Cut	1
6	014173	Driver Assy-Blade , 7/8"	1
6a	583542	Spacer- Base 10.5 x 22 x 6.0	1
7	500636	Key,Woodruff-5/8" x 5/32" x 1/4"	1
8	581610	Screw, Set NF 3/8" x 1.5 NYG8	1
9	502297	Washer- Belleville 10 x 30 x 3	1

Blade & Bolt Sets

783690	Bolt Set, Inc Items 2 x 1, 2, 3
780658	Blade & Bolt Pack, Inc Items 2 x 1, 2, 3, 4
783261	Blade Assy 460, Inc Items 5 + 2 x 1, 2, 3, 4

Catcher Assembly- Plastic, S18



Item	Part No	Description	Qty
1	969454	Catcher- Bottom, 18" Brand Grey	1
2	579117	Catcher- Top, 18" Black	1
3	580674	Catcher- Lid,18" Black	1
4	580673	Catcher- Handle, Plastic	1

Replacement Catcher Assembly Options

980670 Catcher Assy Black 18" with Unbranded Base

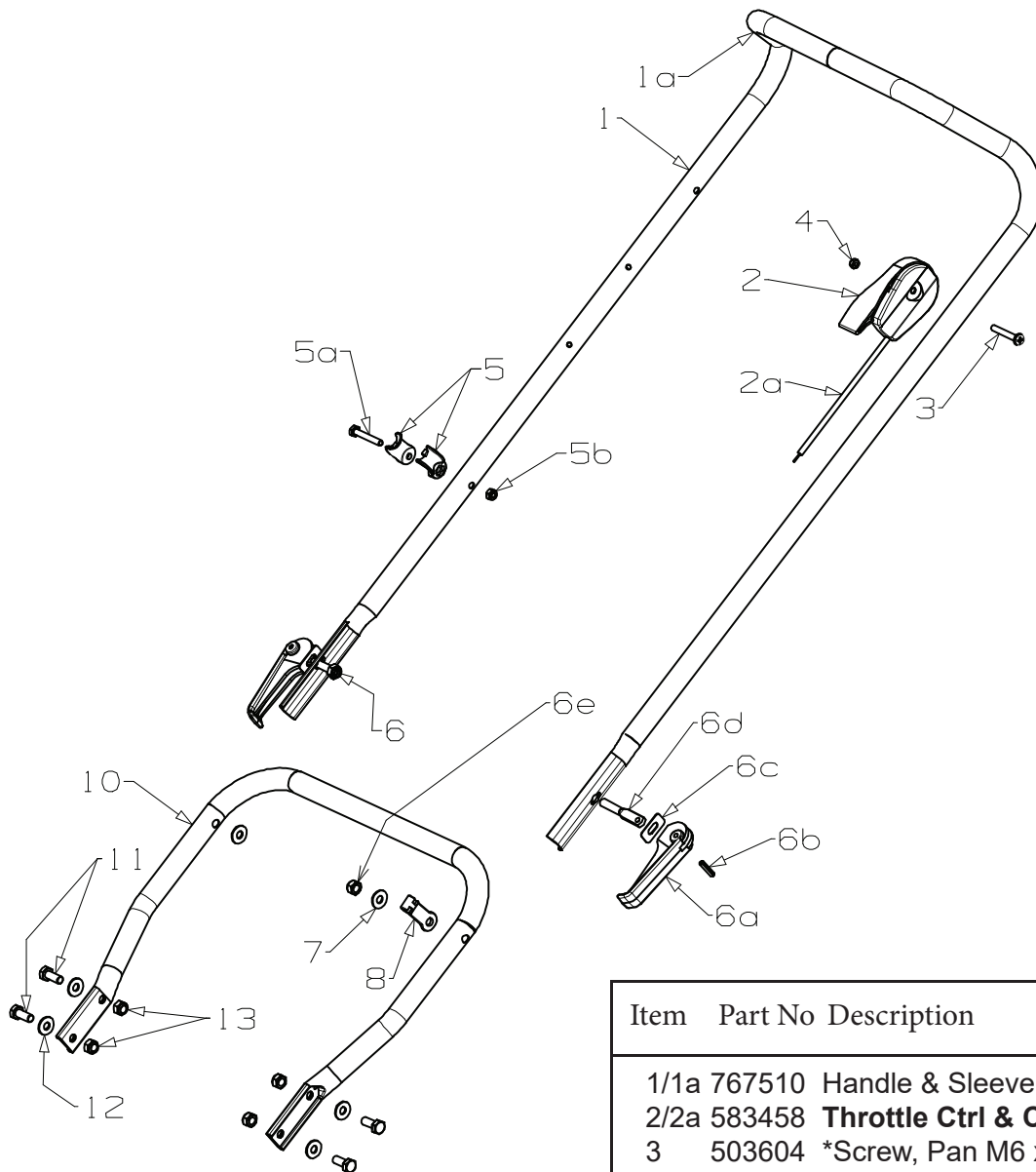
767326 Catcher Assy (Branded) 18" with "Grass Full Indicator" & Grey Base



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Not Illustrated

503054	Tie- Nylon Cable, Black	1
567545	Decal, HSG"NON RUST ALLOY"	1
579414	Decal, Noise MAS Sil 75db	1
579449	Decal, HSG S18 400 S18	1
580778	Stop- Rope	1
581180	Instruct, Catcher Assy	1
582049	Decal, Flap Caution	1
582062	Decal, Height Combo	1
583152	Owner Manual, Masport	1

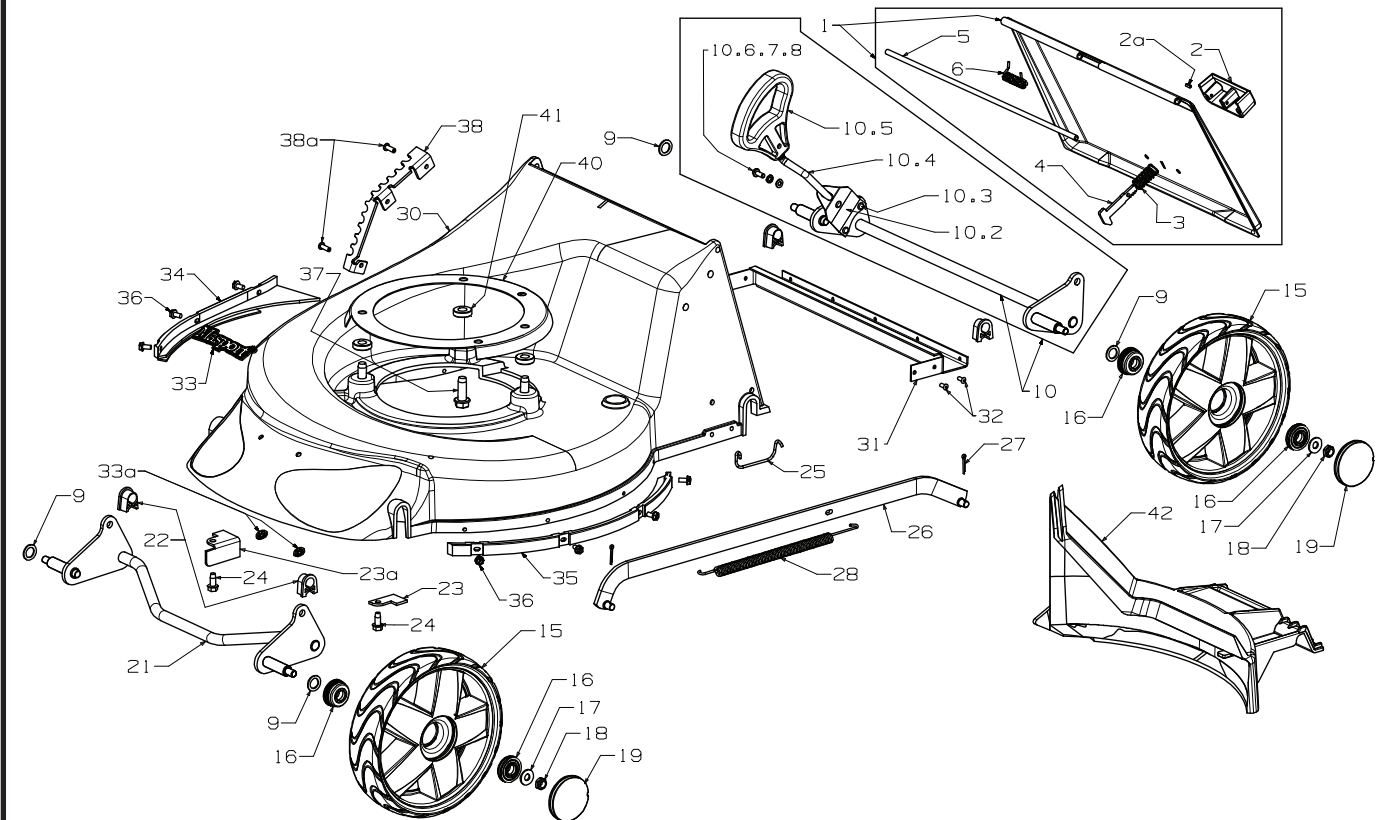
Item	Part No	Description	Qty
1/1a	767510	Handle & Sleeve PVC/CHR	1
2/2a	583458	Throttle Ctrl & Cable, Wescon	1
3	503604	*Screw, Pan M6 x 45 Poz	1
4	501764	*Nut, Nyloc M6 Hex	1
5	703856	Comfort Start Kit	1
5a	503794	*Screw, Set M6 x 40	1
5b	501764	*Nut, M6 Hex Nyloc x 8mm thick	1
6	779755	Cam Lock Assembly (1 per)	2
6a	582419	*Lever- Handle Locking, MSV	1
6b	503369	*Pin, Tension 5 x 22	1
6c	016777	*Washer- Slipper S/S	1
6d	583041	*Stud- Handle Locking 61mm	1
6e	501793	*Nut, M8 Hex Nylock x 8mm thick	1
7	501606	Washer, Flat 8 x 19 x 1.6	2
8	581527	Retainer-Control Cable, Handle	1
10	981257	Handle-Lower, "U" 18" Black	1
11	501598	Screw,Set M8 x 25	4
12	501606	Washer-Flat, 8 x 19 x 1.6	4
13	501793	Nut, M8 Hex Nylock x 8mm thick	4



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Item	Part No	Description	Qty	Item	Part No	Description	Qty
1	781153	Flap- Mower Steel, Masport	1	25	580225	Retainer-Axle , Rear ALI	2
2	580602	*Handle- Flap	1	26	571030	Rod Assy-Connecting, 175mm	1
2a	502019	*Pin, Tension 3.0 x 8	1	27	501056	Pin, Cotter 2.3dia x 16	2
3	581106	*Spring- Flap, Latch	1	28	581463	Spring-Counter Balance	1
4	981650	*Latch- Flap, Barbed	1	30	769392	Hsg-Ali18"MSV CO TTNM	1
5	581743	*Wire-Flap Pivot 6 x 352	1	31	583267	*Brace-Rear, Stiffener	1
6	564275	*Spring-Flap, ALI 18"	1	32	503201	*Rivet-Pop, 4dia x 7.9 73SS5-5	4
9	503301	Washer; Flat 1/2 x 3/4 x 18g	9	33	567406	*Name Plate "MASPORT"	1
10	768797	Axle Assy-Rear, Complete V2	1	33a	503150	*Clip- Starlock, 5mm dia	2
10.2	580649	*Spring- Leaf	1	34	581525	Deflector- Air, RH	1
10.3	503373	*Rivet- F/HD 3/16 x 27/64"	3	35	581524	Deflector- Air, LH	1
10.4	568770	*Rod- Height Select, 18/21" V2	1	36	503630	Screw; S/Tapping 10 x .4 Typ B	7
10.5	568771	*Handle- Height Lever Adjust V2	1	37	583104	Screw, S/T 3/8" x 1-5/8" UNC	3
10.6	501059	*Screw, Pan M5 x 12	1	38	573582	Quadrant- Height Selector, 21"	1
10.7	501765	*Washer, SPG 5	1	38a	503200	Rivet-Pop, 4.8dia x 13 73AS6-8	2
10.8	501330	*Washer, Flat 5 x 10 x 1.0	1	40	569037	Ring- Safety, Black	1
15	579197	Wheel Assy-200mm Spoked Slvr (Includes 2 x 551212 per wheel)	4	41	583542	Spacer- Base 10.5 x 22 x 6	3
16	551212	Bearing- Wheel, Ball Type	8	42	583105	Insert- Mulching, 18"	1
17	501606	Washer, Flat 8 x 19 x 1.6	4	Not Illustrated			
18	503831	Nut, M8 Hex Nyloc x 6mm thick	4				
19	579198	Hub Cap, Button Spoked Silver	4	765356 Motor Assy- Loncin 159cc 1 502362 *Eng. Loncin LC1P65FC 159cc 1			
21	983281	Axle Assy- Front, 200mm	1				
22	580030	Bush-Pivot, Axle	4				
23	980564	Retainer-Axle , Front Plate	1				
23a	564301	Plate-Retainer- Axle RH	1				
24	501599	Screw; S/Tapping 1/4" x 5/8"	2				
25	580225	Retainer-Axle , Rear ALI	2				
26	571030	Rod Assy-Connecting, 175mm	1				
27	501056	Pin, Cotter 2.3dia x 16	2				
28	581463	Spring-Counter Balance	1				
30	769392	Hsg-Ali18"MSV CO TTNM	1				
31	583267	*Brace-Rear, Stiffener	1				
32	503201	*Rivet-Pop, 4dia x 7.9 73SS5-5	4				
33	567406	*Name Plate "MASPORT"	1				
33a	503150	*Clip- Starlock, 5mm dia	2				
34	581525	Deflector- Air, RH	1				
35	581524	Deflector- Air, LH	1				
36	503630	Screw; S/Tapping 10 x .4 Typ B	7				
37	583104	Screw, S/T 3/8" x 1-5/8" UNC	3				
38	573582	Quadrant- Height Selector, 21"	1				
38a	503200	Rivet-Pop, 4.8dia x 13 73AS6-8	2				
40	569037	Ring- Safety, Black	1				
41	583542	Spacer- Base 10.5 x 22 x 6	3				
42	583105	Insert- Mulching, 18"	1				

When ordering spares: PLEASE QUOTE PART NUMBER & DESCRIPTION, NOT illustrated number. Item Qty = 1 per part unless stated differently.
BOLD TEXT = Assemblies. Descriptions starting with * = items included in the assemblies & may not be available as a spares item.
Determine the left or right hand sides by standing in the operating position (standing at the handle).