



DOMESTIC ROTARY MOWERS

SERIES 18

Part Number
578770

Model
300 ST Combo

Engine
B&S 500E

Month and Year of First Manufacture - July 2017

Starting Serial Number - 8164661



Issue A.1
ECN 03529
Apr 2018 PB
REF # 778770S

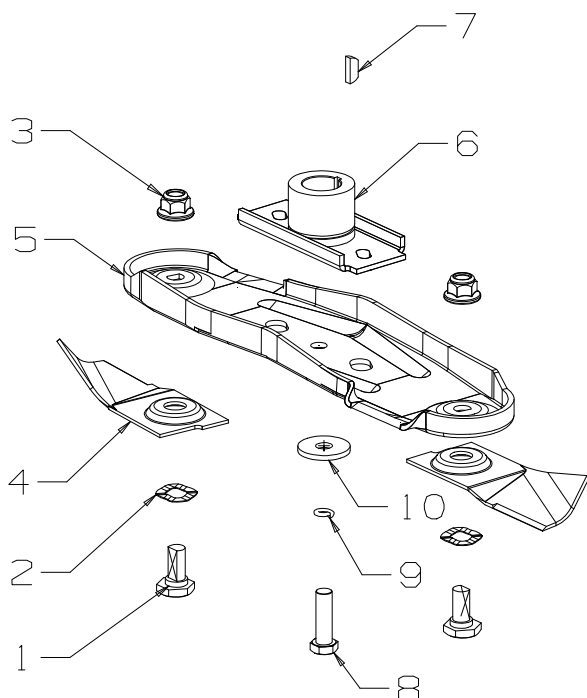


S18300ST Combo

Masport

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460mm Quick Cut Blade Assembly

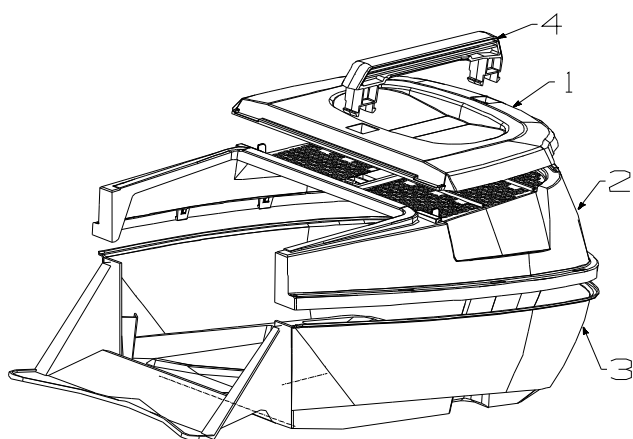


Item	Part No	Description	Qty
1	581707	Bolt- Pivot, M10 x 22	2
2	580693	Washer, Wavy 13.4 x 24.2	2
3	503672	Nut, M10 Hex Nyloc Flange	2
4	980658	Blade- Quick Cut, 460mm	2
5	580653	Carrier- Blade, QuickCut	1
6	014173	Driver Assy-Blade - 7/8"	1
7	500636	Key, Woodruff-5/8" x 5/32" x 1/4"	1
8	581610	Screw, Set NF 3/8" x 1.25 NYG8	1
9	500204	Washer, Spring 3/8"	1
10	503667	Washer, Flat 9.75 x 30 x 3.0	1

460mm Blade & Fasteners (2 per)

783690	Bolt Set, Inc Items 2 x 1, 2, 3
780658	Blade & Bolt Pack, Inc Items 2 x 1, 2, 3, 4
783261	Blade Assy 460, Inc Items 5 + 2 x 1, 2, 3, 4

18" Catcher Assembly Plastic



Item	Part No	Description	Qty
1	580674	Catcher- Lid, 18"	1
2	579117	Catcher- Top, 18"	1
3	583295	Ctchr-Btm, 18" Brnd Black	1
4	580673	Catcher- Handle, Plastic	1

Replacement Catcher Assembly Options

980670 Catcher Assy Black 18" with Unbranded Base

783006 Catcher Assy (Branded) 18" with "Grass Full Indicator" & Black Base

When ordering PLEASE QUOTE PART NUMBER & Description, NOT Illustration No.

Determine right or left hand side from standing in operating position (standing at handle).

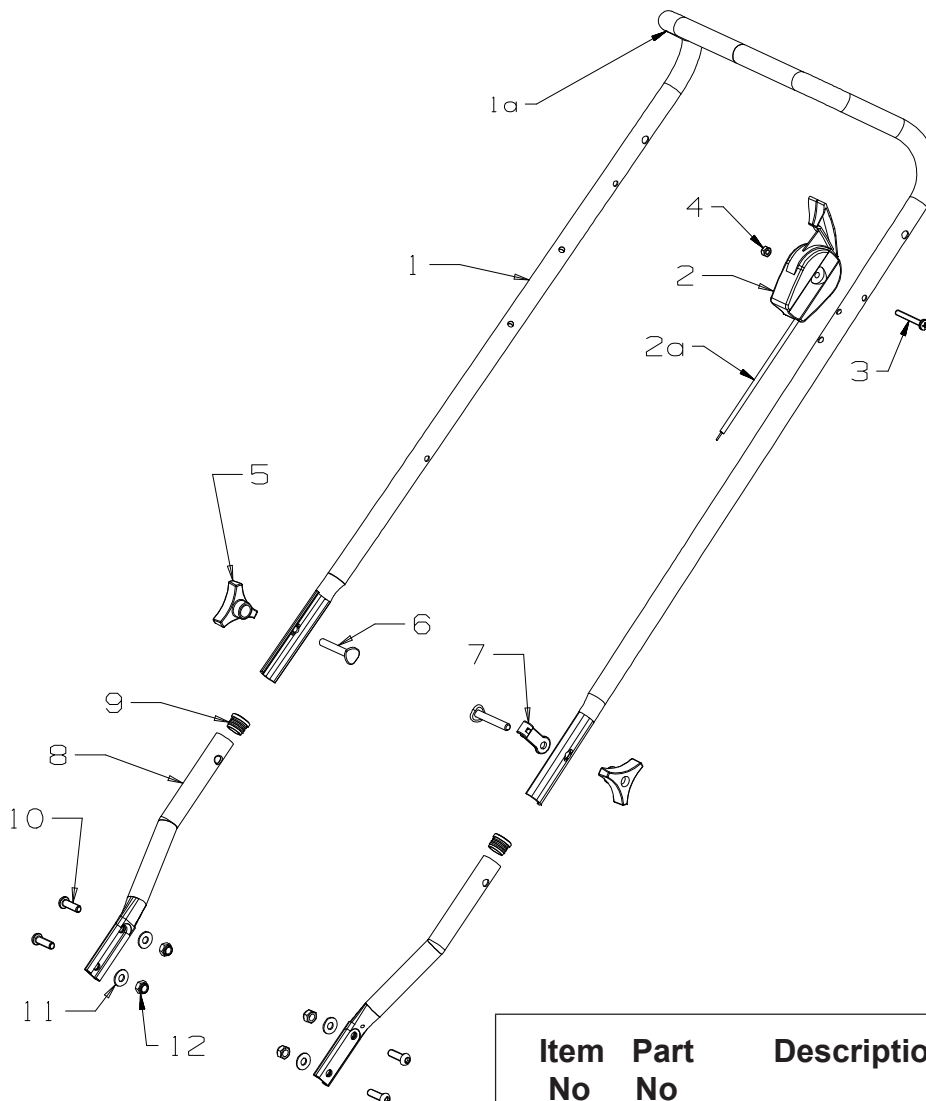
Bold Text = Assemblies, Bulleted Text * = Items included in the Assemblies & may not be available as a spares item.



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NOT ILLUSTRATED

503054	Tie- Nylon Cable, Black	1
579275	Decal, Hsg S18 300	1
581180	Instruction, Catcher	1
582049	Decal, Flap Caution	1
582062	Decal, Height Combo	1
583152	Owners Manual	1

Item No	Part No	Description	Qty
1	780616	Handle & Sleeve PVC/BLK	1
2/2a	583458	Throttle Ctrl & Cable- Wescon	1
(Also available: Lever 574398, Body 574430)			
3	503604	*Screw, Pan M6 x 45 Poz	1
4	501764	*Nut, M6 Hex Nyloc x 6mm thick	1
5/6	774230	Knob Lock Assembly (2 per)	1
5	574230	*Knob-Plastic,M8	2
6	574218	*Bolt,Sph Head-M8 x 53 x 35	2
7	581527	Retainer-Control Cable, Handle	1
8	980692	Handle-Lower, Stub Black	2
9	503319	Plug-22mm Black Plastic	2
10	503643	Screw,Set-M8 x 25 Btn/Hd	4
11	501606	Washer-Flt, 8 x 19 x 1.6	4
12	501793	Nut, M8 Hex Nyloc x 8mm thick	4

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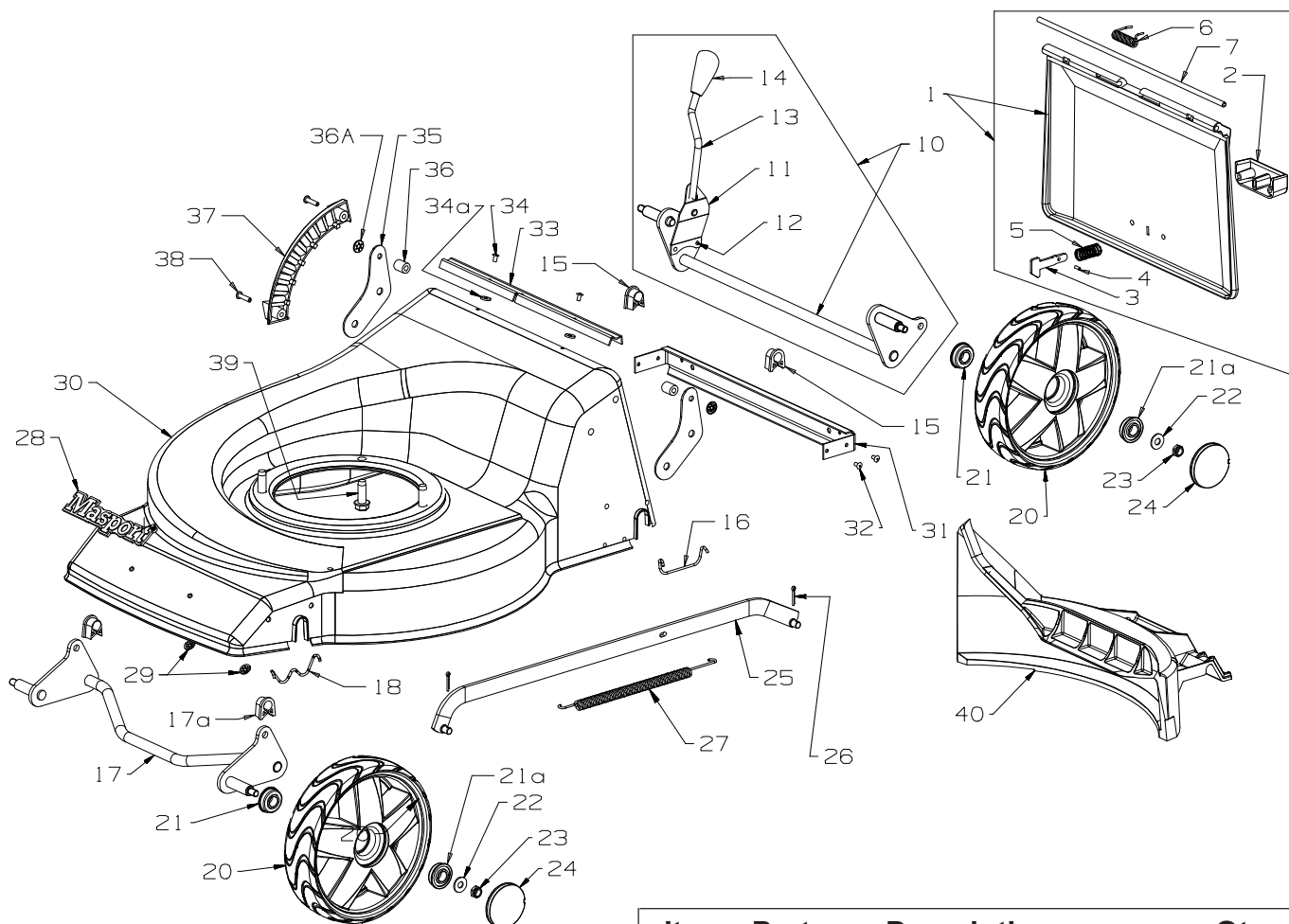
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Item No	Part No	Description	Qty
1	764242	Flap Assy- Plastic, Latched	1
2	580602	*Handle - Flap	1
3	981650	*Latch- Flap, Barbed	1
4	502019	*Pin, Tension 3.0x8	1
5	581106	*Spring- Latch, Flap	1
6	581349	*Spring-Flap	1
7	779732	*Wire-Flap Pivot 6mm x 377mm	1
10	783256	Axle Assy-Rear, Complete	1
11	580649	*Spring- Leaf	1
12	503373	*Rivet- F/HD 3/16x27/64"	3
13	973681	*Rod- Height Selector (MSV Knob)	1
14	581729	*Knob- Height, Lever Adj, MSV	1
15	580668	Bush-Pivot, Rear Axle	2
16	579292	Retainer-Axle, Rear, Steel Deck	2
17	983281	Axle Assy-Front, 200mm	1
17a	580030	Bush-Pivot, Front Axle	2
18	529674	Retainer-Axle W, Front	2
20	579197	Wheel Assy-200mm, Spkd Silver	4
		(Includes 2 x 551212 per wheel)	
21	551212	Bearing- Wheel, Ball	4
21a	579694	Bearing- Wheel	4
22	501606	Washer, Flat 8 x 19 x 1.6	4
23	503831	Nut, M8 Hex Nyloc x 6mm thick	4
24	579198	Hub Cap- Button, Spkd Silver	4
25	571030	Rod Assy-Connecting, 175mm	1
26	501056	Pin, Cotter 2.3dia x 16	2
27	581463	Spring-Counter Balance	1
28	581240	Nameplate-MASPORT	1
29	503150	Clip-Starlock, 5 Dia	2
30	783653	Hsg- Stl 18", ODS TTNM	1
31	980608	*Brace-Rear	1
32	581369	*Rivet-Pop 4.0 Dia x 3.2	4
33	583151	Dust Seal-Flap	1
34	581369	Rivet-Pop 4.0 dia x 3.2 73SS5-2	2
34a	502170	Washer, Nylon 5 x 12 x 2.0	2
35	567585	Bracket-Flap	2
36	579733	Spacer-Flap	2
36a	503574	Clip- Starlock, 6mm dia	2
37	580025	Quadrant-Height Selector	1
38	503660	Rivet-Pop 4.8dia x 9.0 73AS6-6	2
39	580453	Screw, S/T 3/8 x 1-1/8 UNC	3
40	583173	Insert- Mulching, 18" Stl	1

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