



DOMESTIC ROTARY MOWERS

SERIES 18

<u>Part Number</u>	<u>Model</u>	<u>Engine</u>
578768	S18 Lawn Marshal 460	B&S Series 450E

Month and Year of First Manufacture - Aug 2017

Starting Serial Number 8172221



Issue A.0
ECN 03529
Aug 2017 PB
REF # 778768S

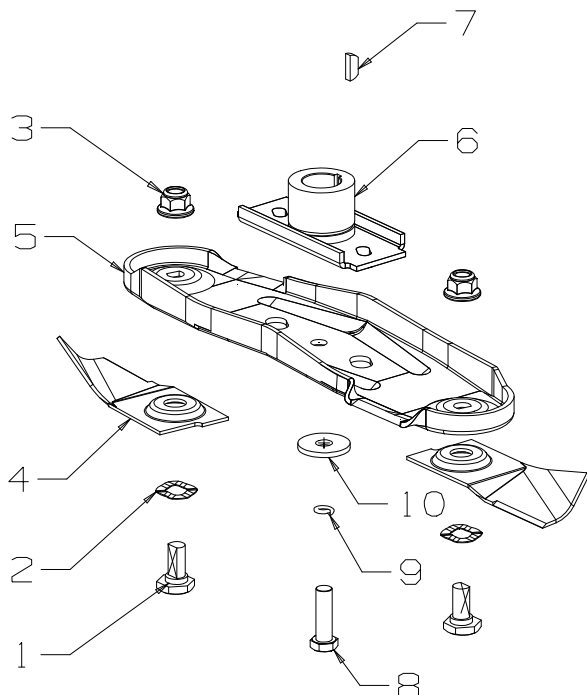


S18 Lawn Marshal 460

Masport

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460mm Blade- Quick Cut, Assembly

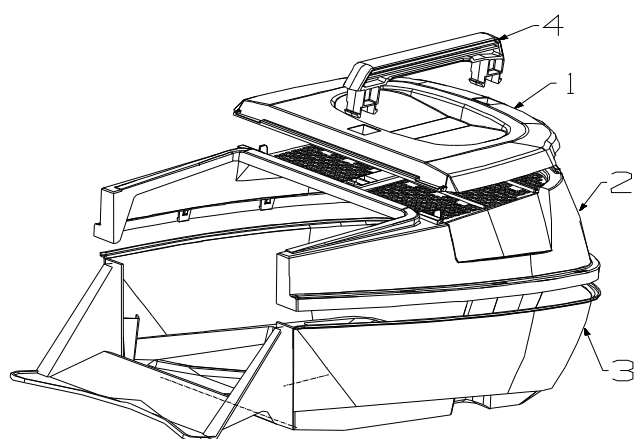


Item	Part No	Description	Qty
1	581707	Bolt- Pivot M10 x 22	2
2	580693	Washer, Wavy 13.4 x 24.2	2
3	503672	Nut, M10 Hex Nyloc Flange	2
4	980658	Blade- Quick Cut, 460mm	2
5	980653	Carrier- Blade, Quick Cut	1
6	014173	Driver Assy-Blade , 7/8"	1
7	500636	Key, Woodruff-5/8" x 5/32" x 1/4"	1
8	581610	Screw, Set NF 3/8" x 1.25 NYG8	1
9	500204	Washer, Spring 3/8"	1
10	503667	Washer, Flat 9.75 x 30 x 3.0	1

460mm Blade & Fasteners (2 per)

783690	Bolt Set, Inc Items 2 x 1, 2, 3
780658	Blade & Bolt Pack, Inc Items 2 x 1, 2, 3, 4
783261	Blade Assy 460, Inc Items 5 + 2 x 1, 2, 3, 4

18" Catcher Assembly



Item	Part No	Description	Qty
1	580674	Catcher- Lid, 18"	1
2	579117	Catcher- Top, 18"	1
3	583295	Catcher- Bottom, 18" Brnd Blk	1
4	580673	Catcher- Handle, Plastic	1

Replacement Catcher Assembly Options

980670 Catcher Assy Black 18" with Unbranded Base

783006 Catcher Assy (Branded) 18" with "Grass Full Indicator" & Black Base

When ordering PLEASE QUOTE PART NUMBER & Description, NOT Illustration No.

Determine right or left hand side from standing in operating position (standing at handle).

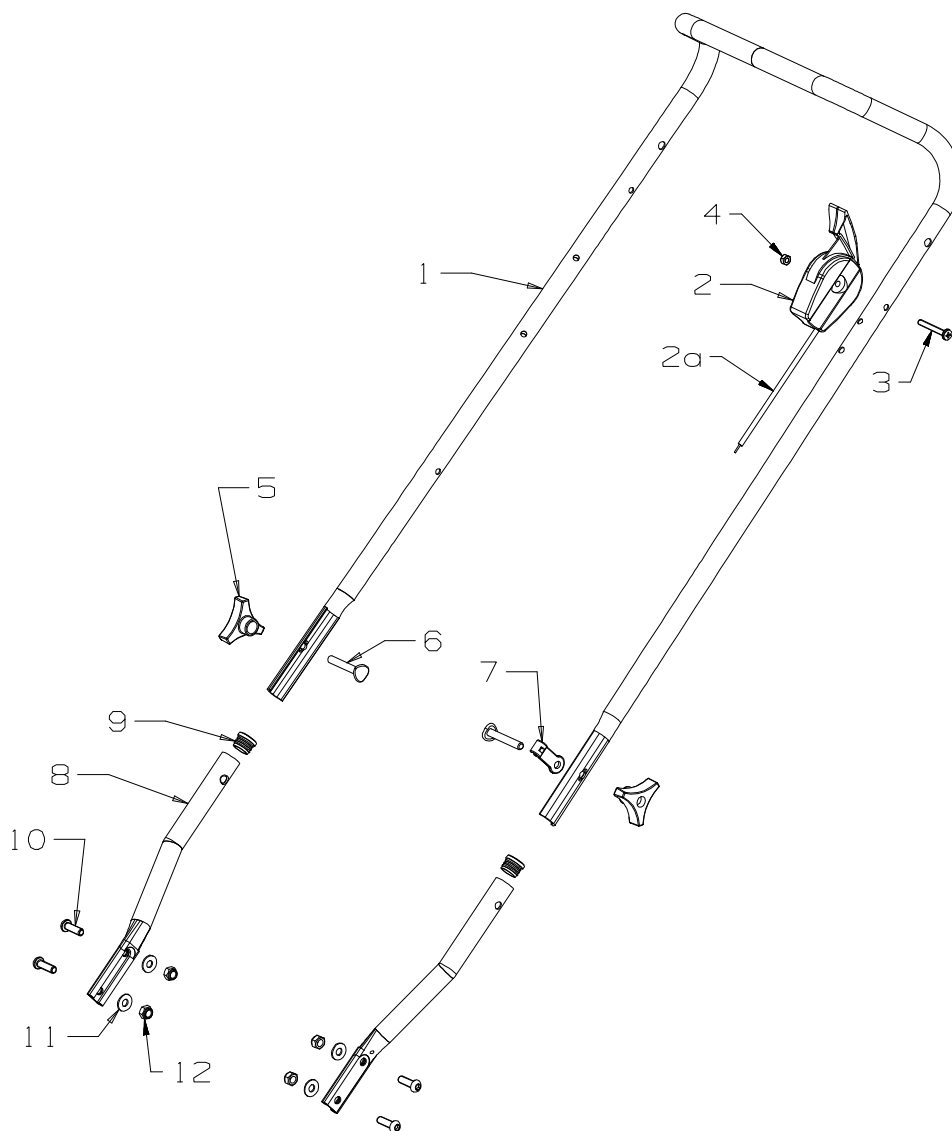
Bold Text = Assemblies, Bulleted Text * = Items included in the Assemblies & may not be available as a spares item.



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Not Illustrated

503054	Tie- Nylon, Cable	1
573174	Decal, Hsg Lawnmarshal	1
581180	Instructions, Catcher Assy	1
582049	Decal, Flap Caution	1
583152	Owner Manual	1

Item No	Part No	Description	Qty
1	780616	Handle & Sleeve PVC/BLK	1
2/2a	583458	Throttle Ctrl & Cable, Wescon	1
		(Also available: Lever 574398, Body 574430)	
3	503604	*Screw, Pan M6 x 45 Poz	1
4	501764	*Nut, M6 Hex Nyloc x 6mm thick	1
5/6	774230	Knob Lock Assembly (2 per)	1
5	574230	*Knob-Plastic,M8	2
6	574218	*Bolt,Sph Head-M8 x 53	2
7	581527	Retainer-Control Cable, Handle	1
8	980692	Handle-Lower, Stub Black	2
9	503319	Plug-22mm Black Plastic	2
10	503643	Screw,Set-M8 x 25 Btn/Hd	4
11	501606	Washer-Flat, 8 x 19 x 1.6	4
12	501793	Nut, M8 Hex Nyloc x 8mm thick	4

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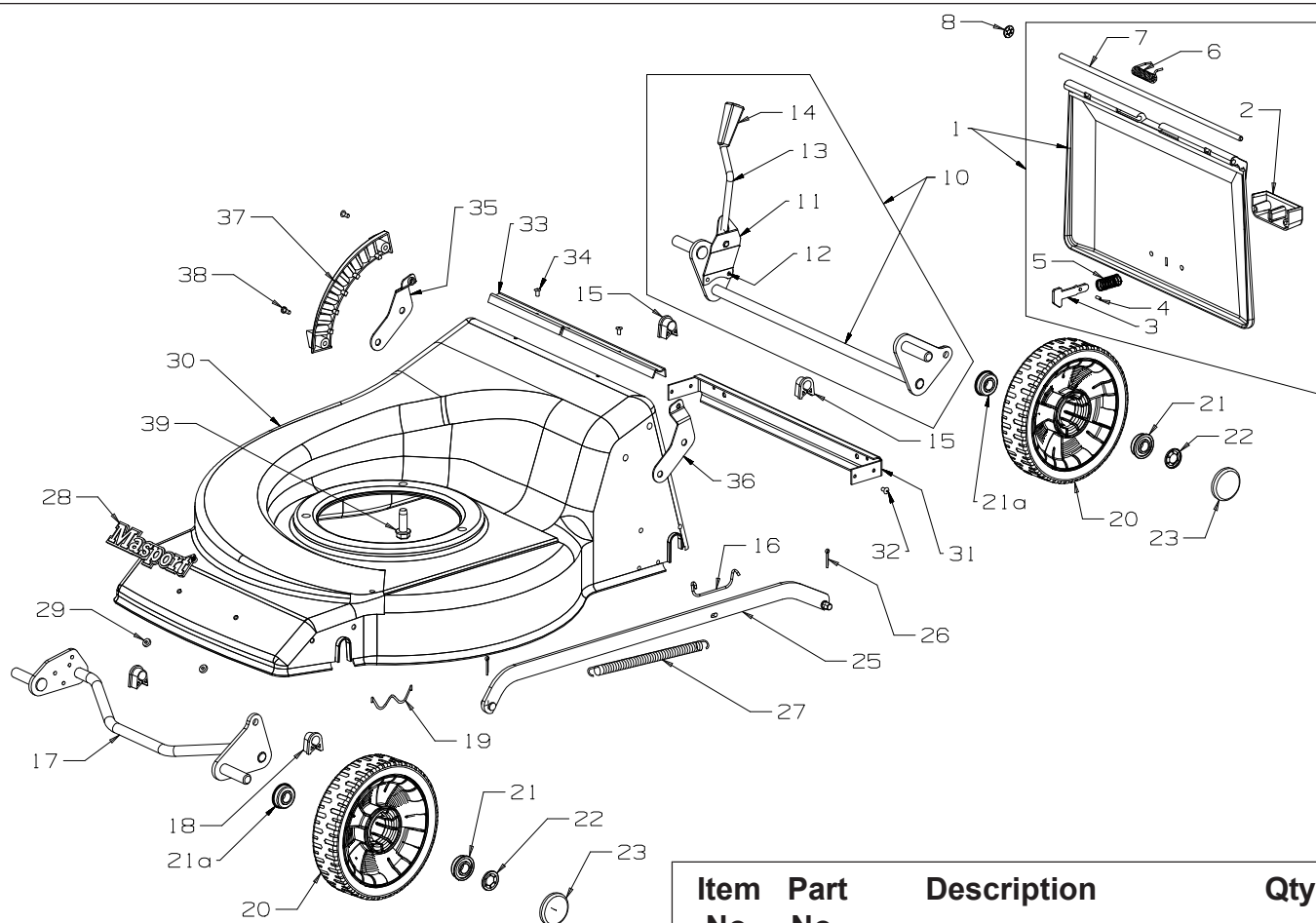
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Item No	Part No	Description	Qty
1	764242	Flap Assembly-Plastic, Latched	1
2	580602	*Handle - Flap	1
3	981650	*Latch- Flap, Barbed	1
4	502019	*Pin, Tension 3.0 x 8	1
5	581106	*Spring- Latch, Flap	1
6	581349	*Spring-Flap	1
7	779732	*Wire-Flap Pivot 6mm x 387mm	1
10	969241	Axle-Rear Assy	1
11	580649	*Spring- Leaf	1
12	503373	*Rivet- F/HD 3/16 x 27/64"	3
13	980733	*Rod- Height Selector (Sq Knob)	1
14	580056	*Grip-Height Lever,Square Black	1
15	580668	Bush-Pivot, Rear Axle	2
16	579292	Retainer-Axle, Rear, Steel Deck	2
17	581269	Axle-Front, 175mm	1
18	580030	Bush-Pivot, Front Axle	2
19	529674	Retainer-Axle W, Front	2
20	564552	Wheel Assy-175mm,Cobra Grphite	4
		(Includes 2 x Wheel Bearings)	
21	551212	Bearing- Wheel,Ball Type	4
21a	579694	Bearing- Wheel,Plastic	4
22	503236	Clip-Starlock, 1/2"	4
23	564553	Hub Cap- Button Spoked,Graphite	4
25	567112	Rod Assy-Connecting, 175mm	1
26	501056	Pin-Cotter,2.3 x 16	2
27	581463	Spring-Counter Balance	1
28	581240	Nameplate-MASPORT	1
29	503150	Clip-Starlock, 5 Dia	2
30	781458	Housing- Steel 18", ODS TTNM	1
31	980608	*Brace-Rear	1
32	581369	*Rivet-Pop 4.0 Dia x 3.2 73SS5-2	4
33	583151	Dust Seal-Flap	1
34	581369	Rivet-Pop 4.0 dia x 3.2 73SS5-2	2
34a	502170	Washer- Nylon 5 x 12 x 2.0	2
35	567585	Bracket-Flap	2
36	579733	Spacer-Flap	2
36a	503574	Clip- Starlock, 6mm dia	2
37	580025	Quadrant-Height Selector	1
38	503660	Rivet-Pop 4.8 dia x 9.0 73AS6-6	2
39	580453	Screw, S/T 3/ 8" x 1-1/8"	3

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