



DOMESTIC ROTARY MOWERS

UTILITY SERIES

Part Number
572843

Model
Utility 460

Engine
B&S W16 Ser 450E

Month and Year of First Manufacture - July 2014
Starting Serial Number - 7834167



Issue A.0
ECN 02539
Aug 2014 PB
REF # 772843S

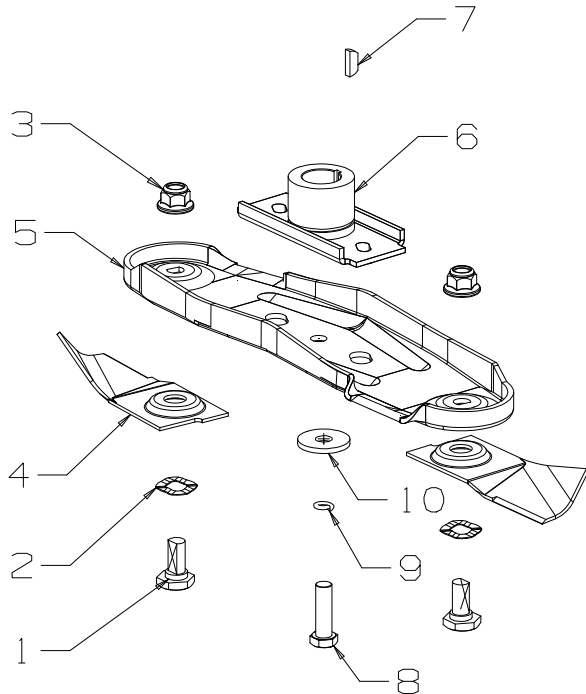


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Masport®

Issue A.0
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460mm Quick-Cut Blade Assembly



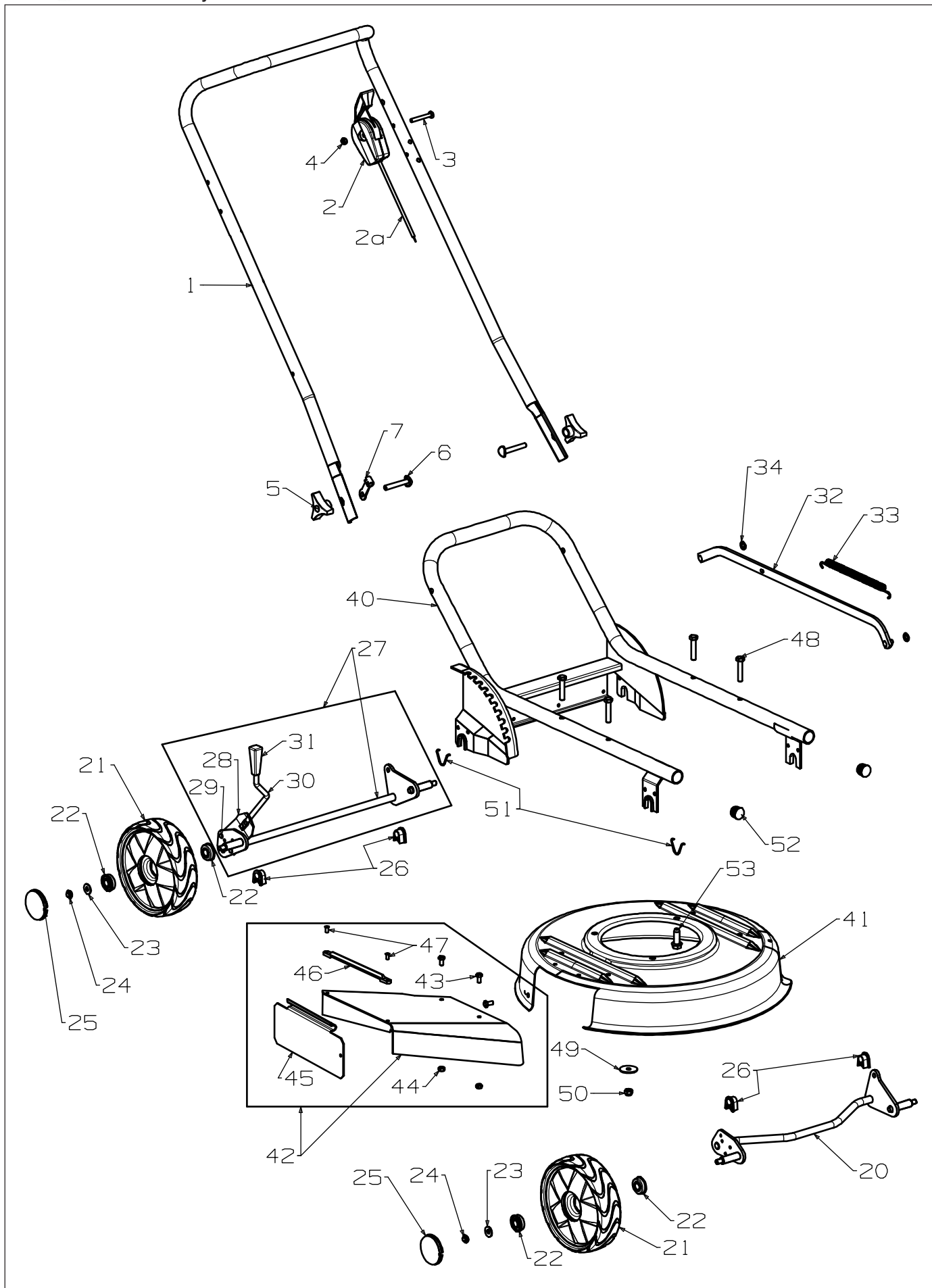
Item	Part No	Description	Qty
1	581707	Bolt-Blade	2
2	580693	Washer, Wavy 13.4 x 24.2	2
3	503672	Nut, Flange Nyloc M10	2
4	980658	Blade, Quick Cut - 460mm	2
5	980653	Carrier- Blade, QuickCut	1
6	014173	Driver Assy-Blade - 7/8" Shaft	1
7	500636	Key, Woodruff-5/8" x 5/32" x 1/4"	1
8	581610	Screw, Set NF 3/8" x 1.25 NYG8	1
9	500204	Washer, Spring 3/8"	1
10	503667	Washer, Flat 9.75 x 30 x 3.0	1
783690		Bolt Set, Inc Items 1, 2, 3	
780658		Blade & Bolt Pack, Inc Items 1, 2, 3, 4	
783261		Blade Assy 460, Inc Items 1, 2, 3, 4, 5	



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When ordering PLEASE QUOTE PART NUMBER & Description, NOT Illustration No.
Determine right or left hand side from standing in operating position (standing at handle)
Bold Text = Assemblies, Bulleted Text * = Items included in the Assemblies



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Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	972323	Handle- Upper, Upturned	1	NOT ILLUSTRATED			
2/2a	583458	Throttle Control, Wescon	1				
3	503604	*Screw, Pan M6 x 45	1				
4	501764	*Nut, M6 Hex Nyloc	1				
5/6	774230	Knob- Plastic, M8 Insert (2 Per)	1				
5	574230	Knob- Plastic, M8 Insert	2				
6	574218	Bolt, SPH M8x53x35	2				
7	581527	Retainer-Clutch Cable, Handle	1	503054		Tie-Nylon Cable	1
==				564050		Decal, Danger Hands Clear	1
20	983246	Axle Assy-Front, 150mm	1	573585		Spacer-Engine	3
21	579196	Wheel Assy-175mm BB (Includes 2 x 551212 per wheel)	4	582241		Decal, Flap Caution 5 Tick	1
22	551212	Bearing-Wheel	8	583152		Owners Manual	1
23	501606	Washer, Flt 8x19x1.6	4	583664		Decal, Front, Utility 460	1
24	503831	Nut, M8 Hex Nyloc 6 Thck	4				
25	579198	Hub Cap- Button, Spoked	4				
26	580030	Bush-Pivot, Axle	4				
27	783256	Axle Assy-Rear, Complete	1				
28	580649	Spring-Leaf	1				
29	503373	Rivet- F/HD 3/16" x 27/64"	3				
30	973681	Rod-Height Selector, MSV	1				
31	581729	Knob- Height Lever, MSV	1				
31	580056	Knob- Height Lever, Sq(Supplied)	1				
32	572383	Rod Assy-Connecting 18"	1				
33	580621	Spring-Counter Balance	1				
34	501365	Clip- Starlock, 5/16"	2				
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40	972371	Frame Assy- 460	1				
41	779460	Housing Assy- Utility 18" TTNM	1				
42	772369	Chute Assy- Grass, 460 TTNM	1				
43	501959	*Screw, Set M6 x 12	3				
44	501764	*Nut, M6 Hex Nyloc	3				
45	972280	*Flap- Chute, Ttnm	1				
46	572282	*Pin- Flap, Hinge	1				
47	503318	*Rivet-Pop 4.8x 7.9	2				
48	501843	Screw, Set M8x40 Hex	4				
49	572199	Washer, Flat 8 x 32 x 2	4				
50	501793	Nut, M8 Hex Nyloc	4				
51	572208	Retainer-Axle	4				
52	572270	Plug-25.4mm	2				
53	580453	Screw, S/T 3/8" x 1-1/8"	3				