



DOMESTIC ROTARY MOWERS

SERIES 21

Part Number
565939

Model
PRO SPV 22

Engine 502445
Loncin 224cc

Month and Year of First Manufacture: June 2023
From Serial Number: 8823438



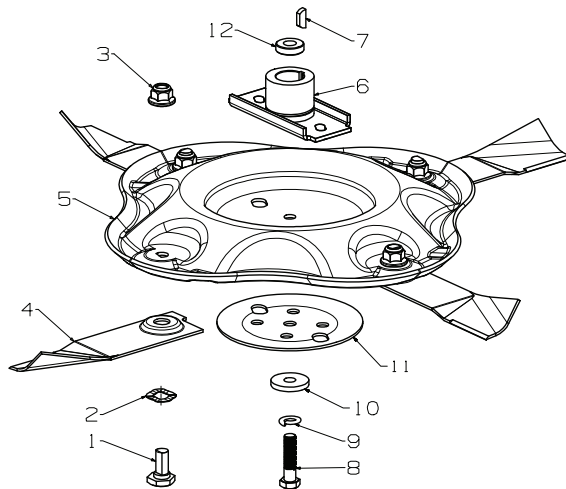


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540mm MSV Disc Blade- Wavy



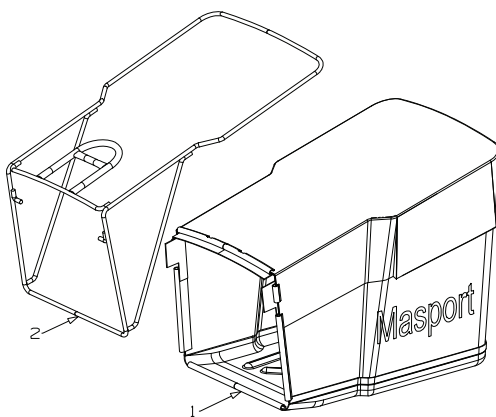
Item	Part #	Description	Qty
1	581707	Bolt- Pivot M10 x 22	4
2	580693	Washer, Wavy 13.4 x 24.2	4
3	503672	Nut, M10 Hex Nyloc Flange	4
4	579749	Blade- Quick Cut, 540mm	4
5	783314	KIT-Disc Blade Wavy (Includes items: 8, 9, 10, 11)	1
6	014173	Driver Assy- Blade, 7/8"	1
7	500636	Key, Woodruff, 5/8 x 5/32 x 1/4	1
8	503543	Bolt; Hex NF 3/8 x 1.5 NYG8	1
9	500204	Washer; Spg 3/8	1
10	503855	Washer, Flat 9.75 x 30 x 4	1
11	567332	Plate- Stiffener, Disc Blade Assy	1
12	583542	Spacer- Base 10.5 x 22 x 6.0	1

Blade & Bolt Sets

783692 Bolt Set, 4 Blade Assembly
767390 Blade-Quick Cut, 540mm
773251 Disc Assy- Wavy, 540mm

Includes Items: 4 x 1, 2, 3
Includes Items: 4 x 1, 2, 3, 4
Includes Items: 4 x 1, 2, 3, 4 & 1 x 5, 8, 9, 10, 11

Catcher Assembly 21"



Item	Part #	Description	Qty
1	574827	Bag Assy- Catcher, Fabric 21"	1
2	574482	Frame Assy- Catcher, 21"	1

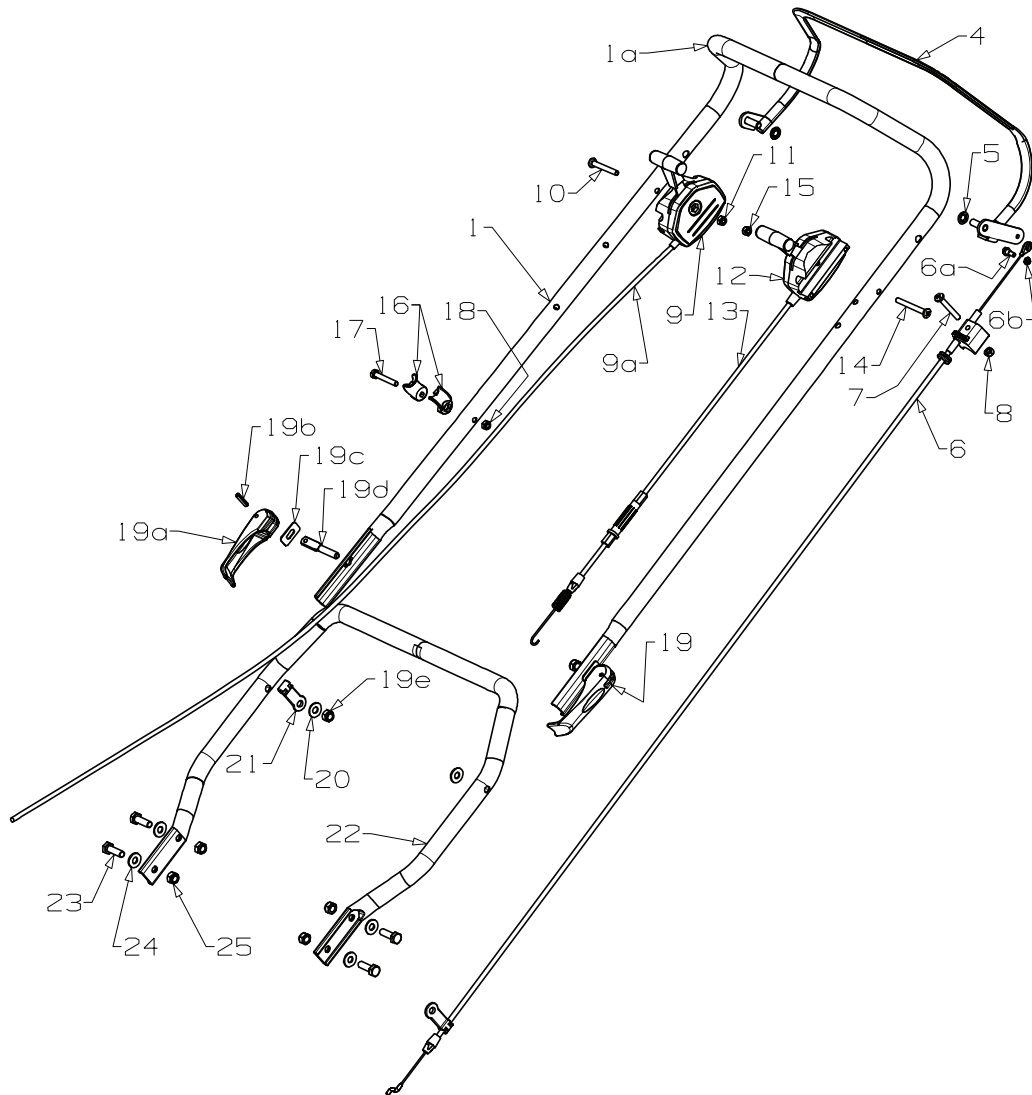
Replacement Catcher Assembly
774827 Catcher Assy- Bag, 21"



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Item	Part #	Description	Qty	Item	Part #	Description	Qty
1-1a	764430	Handle & Sleeve Assembly Sft/Blk	1	19-19e	779755	Cam Lock Assembly (1 per)	2
4	982161	Bail Arm Assy, SP Red	1	19a	582419	*Lever- Handle Locking	1
5	501365	Clip- Starlock, 5/16"	2	19b	503369	*Pin, Tension 5.0 x 22	1
6	574248	Cable- Clutch,Thumb Wheel	1	19c	016777	*Washer- Slipper S/S	1
6a	502237	Bolt, Hex Flat Head Shoulder M5	1	19d	583041	*Stud- Handle Lock, 61mm	1
6b	502238	Nut, M5 Hex Nyloc x 5mm thick	1	19e	501793	*Nut, M8 Hex Nyloc x 8mm thick	1
7	503604	Screw, Set M6 x 45	1	20	501606	Washer, Flat 8 x 19 x 1.6	2
8	501764	Nut, M6 Hex Nyloc x 6mm thick	1	21	581527	Retainer- Clutch Cable, Handle	1
9-11	582506	Throttle Ctrl & Cable, Capro "T"	1	22	964646	Handle- Lower, "U" Long 19"	1
10	503508	*Screw, Pan M6 x 55	1	23	501598	Screw, Set M8 x 25	4
11	501764	*Nut, M6 Hex Nyloc x 6mm thick	1	24	501606	Washer, Flat 8 x 19 x 1.6	4
12-15	774247	Control- Speed x 8 Syncro Assy	1	25	501793	Nut, M8 Hex Nyloc x 8mm thick	4
12	567409	*Control- Speed x 8 SPV Syncro	1				
13	574247	*Cable- Control x 8 SPV Contr	1				
14	503508	*Screw, Pan M6 x 55	1				
15	501764	*Nut, M6 Hex Nyloc x 6mm thick	1				
16-18	703856	Comfort Start Kit	1				
17	503794	*Screw, Set M6 x 40	1				
18	501764	*Nut, M6 Hex Nyloc x 6mm thick	1				

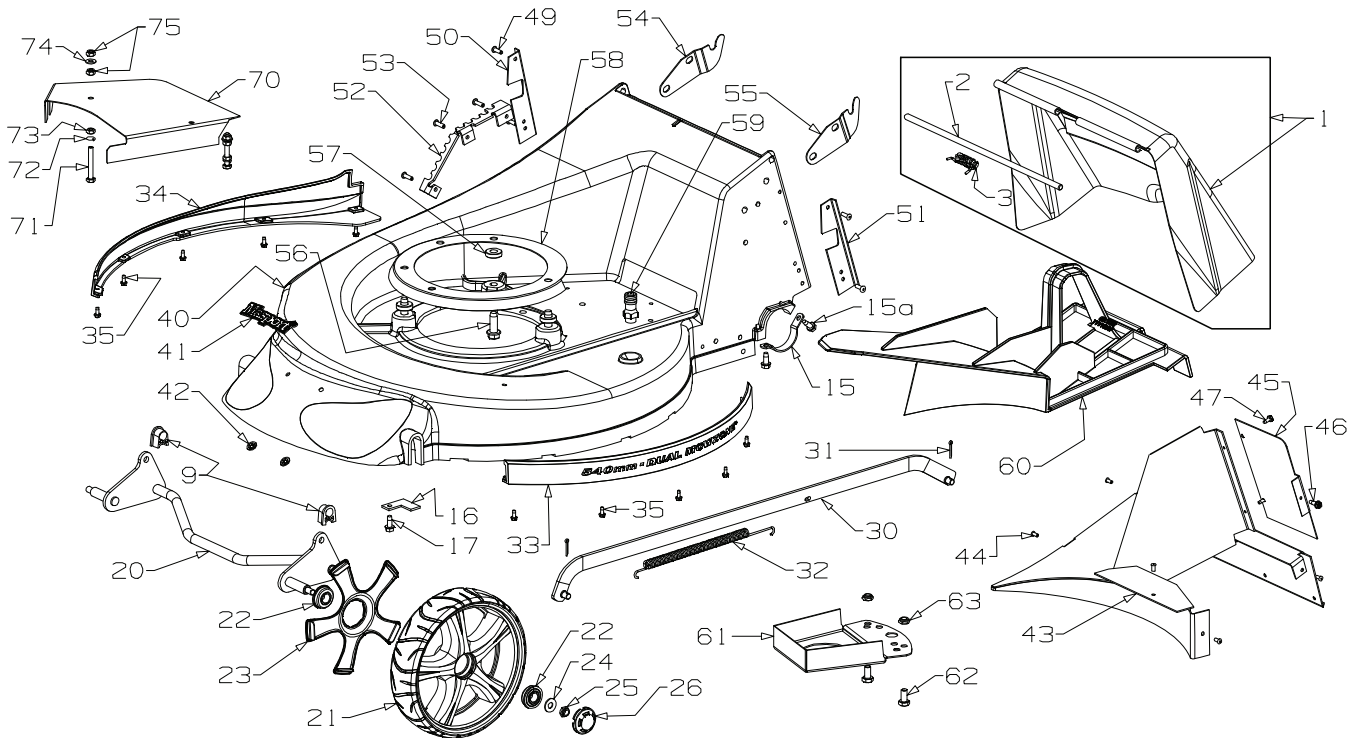
When ordering spares: PLEASE QUOTE PART NUMBER & DESCRIPTION, NOT illustrated number. Item Qty = 1 per part unless stated differently.
BOLD TEXT = Assemblies. Descriptions starting with * = items included in the assemblies & may not be available as a spares item.
Determine the left or right hand sides by standing in the operating position (standing at the handle).



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Item	Part #	Description	Qty	Item	Part #	Description	Qty
1-3	764454	Flap Assy- Steel, Black	1	49	503200	Rivet- Pop 4.8 x 13 73AS6-8	4
2	583312	*Wire- Flap Pivot 325 x 8 ZP	1	50	564368	Bracket, Rear Flap RH	1
3	565095	*Spring- Flap 19"/21" AL	1	51	573548	Bracket, Rear Flap LH	3
9	580030	Bush- Pivot, Front Axle	2	52	573582	Quadrant, Height Selector 21" ZP	1
15	980586	Retainer- Axle, Rear	2	53	503204	Rivet- Pop 4.8 x 16.4 73SS6-8	3
15a	501599	Screw, S/T 1/4" x 5/8" Hex	4	54	564300	Bracket- Catcher Mount, RH	1
16	565184	Plate- Retainer, Axle 21"	2	55	564299	Bracket- Catcher Mount, LH	1
17	501599	Screw, S/T 1/4" x 5/8" Hex	2	56	583104	Screw, S/T 3/8" x 1-5/8" UNC	3
20	983305	Axle Assy, Front 200mm	1	57	583542	Spacer- Base 10.5 x 22 x 6	3
21 Assy	573703	Wheel Assy, 200mm Mag Blk	2	58	569037	Ring- Safety, Black	1
21Fitted	551212	*Bearing -Wheel, Ball Type	2	59	503783	Cyclowash- Fitting	1
22	551212	Bearing -Wheel, Ball Type	4	60	573059	Insert, Mulching 21" Ali	1
23	583398	Cover- Inner, Wheel Blk	2	61	567412	Cover- Belt, SPV 21" Syncro	1
24	501606	Washer, Flat 8 x 19 x 1.6	2	62	501571	Screw, Set M8 x 16	2
25	503831	Nut, M8 Hex Nyloc x 6mm thick	2	63	503831	Nut, M8 Hex Nyloc x 6mm thick	2
26	583397	Hub Cap, Button Mag Black	2	70	968886	Cover- Belt, SPV 21" M/Black	1
30	573814	Rod Assy, Connecting 540	1	71	503558	Screw, Set M6 x 45	2
31	501056	Pin, Cotter 2.3dia x 16	2	72	500201	Washer, Spring 6	2
32	573844	Spring, Counter Balance SP	1	73	501682	Nut, M6 Hex	2
33	579742	Skirt- Side, LH 540	1	74	501703	Washer, Flat 6 x 14 x 1.2	2
34	579741	Skirt- Side, RH 540	1	75	501764	Nut, M6 Hex Nyloc x 6mm thick	4
35	503834	Screw, S/T M4 x 10 Washer	10				
40	768716	HSG- AliT21" SPV CO M/Black	1				
41	567406	*Nameplate- MASPORT	1				
42	503150	*Clip- Starlock, 5 dia	2				
43	967244	*Tunnel Assy, 21" SP	1				
44	503201	*Rivet- Pop 4 x 7.9 73SS5-5	5				
45	564383	*Tunnel- G/Box Cover 21" Ali	1				
46	503489	*Screw, Set M5 x 16 Tap/C HWF	1				
47	503630	*Screw, S/T 10 x .4 TYP B HWH	2				

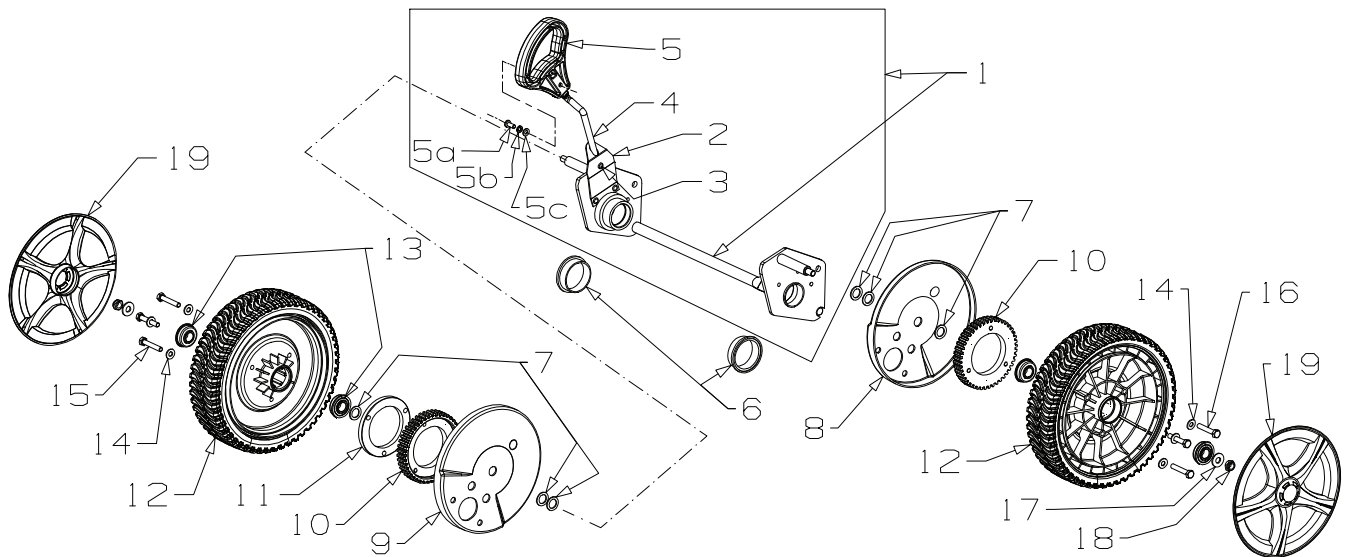
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Item	Part #	Description	Qty
1-5c	768795	Axle Assy- Rear Drive, 21" SP V2	1
2	573849	*Spring-Leaf, 2mm	1
3	503373	*Rivet-Flat Head, 3/16 x 27/64	3
4	568770	*Rod-Height Selector, 18/21" V2	1
5	568771	*Handle- Height Lever Adj V2	1
5a	501059	*Screw, Pan M5 x 12 Poz	1
5b	501765	*Washer, Spg 5	1
5c	501330	*Washer, Flat 5 x 10 x 1.0	1
6	580091	Bush- Pivot, Rear Axle	2
7	503301	Washer, Flat 1/2 x 3/4 x 18g	6
8	579427	Dust Cover LH	1
9	579426	Dust Cover LH/RH	1
10	569180	Gear Driving - 45 Teeth	2
11	569479	Spacer, Gear Driving	1
12 Assy	569667	Wheel Assy -220 Deep Tread	2
12 Fitted	551212	Bearing-Wheel, Ball Type	2
13	551212	Bearing-Wheel, Ball Type	4
14	501703	Washer, Flat 6 x 14 x 1.2	6
15	503794	Screw, Set M6 x 40	3
16	501815	Screw, Set M6 x 35	3
17	501606	Washer, Flat 8 x 19 x 1.6	2
18	503831	Nut, M8 Hex Nyloc x 6mm thick	2
19	579069	Hub Cap, 220mm MSV SP Blk	2

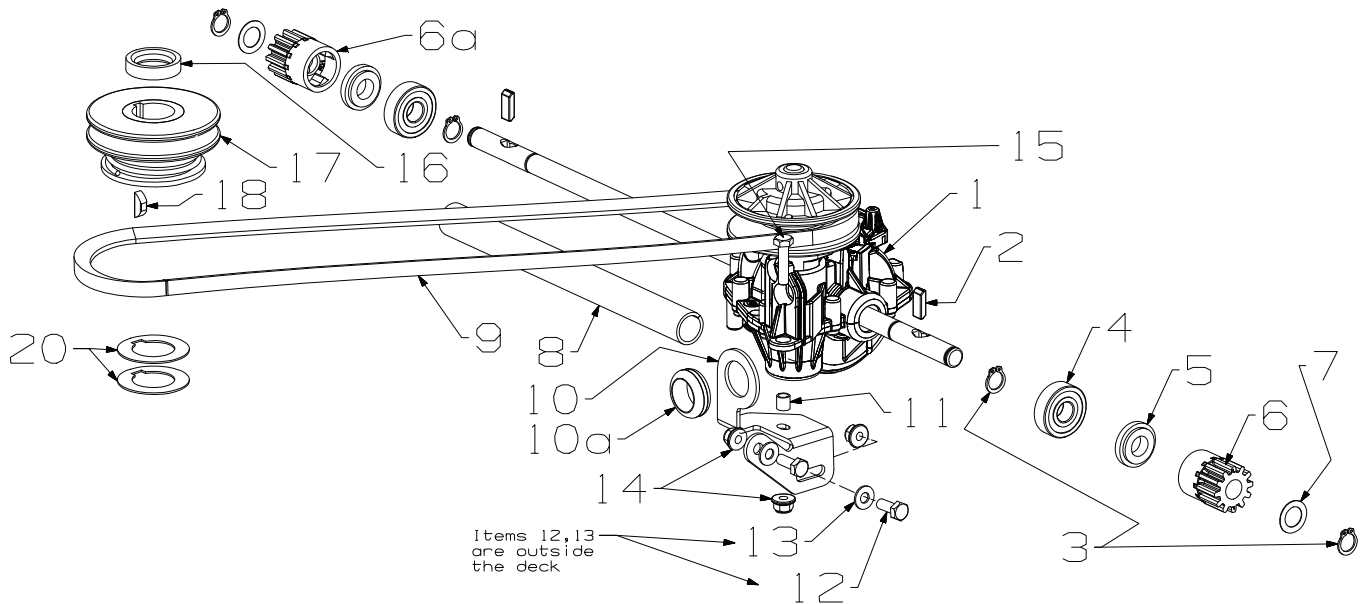
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Item Part # Description Qty				Not Illustrated	
1	574635	Gearbox- Var Speed, MC600 7 21	1	503054	Tie- Nylon Cable 4
2	581092	Pawl, Pinion 950 SP	2	567545	Decal, HSG "NON RUST ALLOY" 1
3	503759	Circlip, 12 EXT DIN 471	4	573045	Decal, Noise S21 W/C 1
4	501213	Bearing, 12 x 32 x 10 6201 2RS	2	573198	Decal,HSG,"Self Propelled" 1
5	581093	Cap, Pinion 950 SP Plastic	2	574074	Decal, HSG, PRO POWER 1
6	569178	Pinion, LH 12 Teeth	1	580778	Stop- Rope 1
6a	569179	Pinion, RH 12 Teeth	1	582049	Decal, Flap Caution 1
7	503102	Washer, Flat 12 x 20 x 0.4	2	582062	Decal, Height Combo 1
8	583563	Sleeve, Rear Axle MSV SP	1	583152	Owners Manual 1
9	571009	Belt- V HC Vextra XPZ 937 Gates	1		
10	574654	Mount, Gearbox 21" SPV MC600	1		
10a	502247	Grommet- Clutch CBL 22 x 20 x 11	1		
11	564041	Bush- G/Box Mount, Syncro	1		
12	501600	Screw, Set M6 x 20 Hex	2		
13	501703	Washer, Flat 6 x 14 x 1.2	2		
14	503973	Nut, M6 Nyloc Flange	3		
15	501963	Screw, Set M6 x 25	1		
16	561113	Spacer-Pulley, Variator 22 x 32 x 7.5	1		
17	568858	Pulley- Eng, Variator 7/8" (86061)	1		
18	500636	Key, Woodruff 5/8 x 5/32 x 1/4	1		
20	573024	Spacer-Pulley 25 x 42 x 1	2		

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