



## LC1P75F 224cc

502445 Engine LONCIN LC1P75F 224cc  
Packaged # 761226



Issue A.0  
June 2023 PB  
ECN # 04397  
IPL Ref # 702445

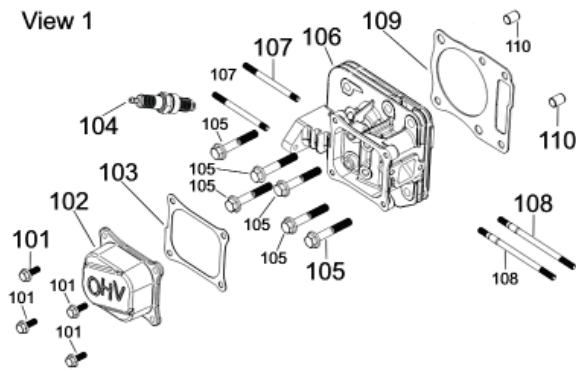


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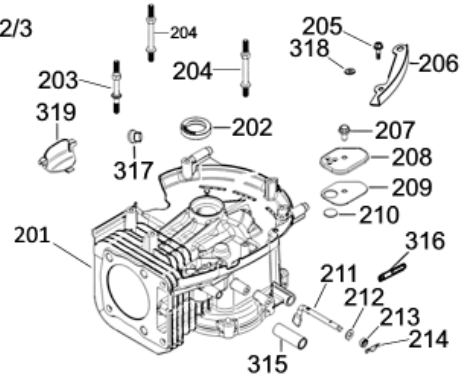


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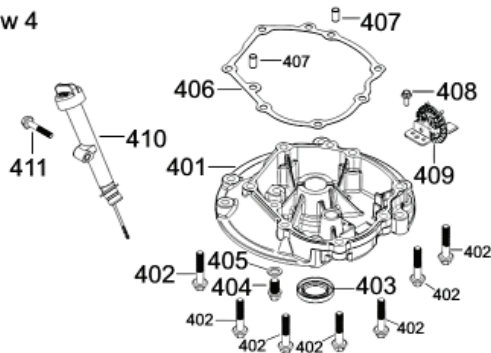
View 1



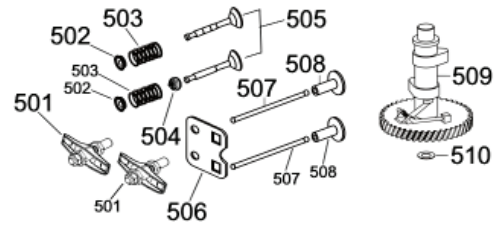
View 2/3



View 4



View 5



View 7



| Item            | Part Number    | Description               | Qty | Item                                       | Part Number    | Description              | Qty |
|-----------------|----------------|---------------------------|-----|--------------------------------------------|----------------|--------------------------|-----|
| <b>View 1</b>   |                |                           |     | <b>View 4</b>                              |                |                          |     |
| 101             | 380140013-0005 | Bolt, Flange M6 x 16      | 4   | 401                                        | 110820128-0001 | Crankcase Cover          | 1   |
| 102             | 120230152-0001 | Cylinder Head Cover       | 1   | 402                                        | 380140005-0006 | Hex Bolt, Flanged        | 7   |
| 103             | 120250059-0001 | Cyl Head Cover Gasket     | 1   | 403                                        | 380650347-0001 | Oil Seal 25 x 41 x 25.6  | 1   |
| 104             | 131-055        | Spark Plug Torch F7RTC    | 1   | 404                                        | 110260025-0001 | Bolt, DP M10 x 15        | 1   |
| 105             | 380140339-0001 | Bolt, Flange M8 x 50      | 6   | 405                                        | 380450514-0001 | Washer, DP 10 x 16 x 1.5 | 1   |
| 106             | 120080609-0002 | Cylinder Head L224        | 1   | 406                                        | 110830062-0001 | Crankcase Cover Gasket   | 1   |
| 107             | 380180114-0001 | Stud L224                 | 2   | 407                                        | 380600120-0001 | Pin, Dowel 8 x 14        | 2   |
| 108             | 380180093-0001 | Bolt, Stud, IN            | 2   | 408                                        | 380140167-0002 | Bolt, Flange M5 x 12     | 1   |
| 109             | 120150211-0002 | Cylinder Head Gasket      | 1   | 409                                        | 171750031-0001 | Comps of Governor Gear   | 1   |
| 110             | 380600117-0001 | Pin, Dowel 10 x 14        | 2   | 410                                        | 110690105-0002 | Oil Dipstick Housing     | 1   |
| <b>View 2/3</b> |                |                           |     | 411                                        | 380140100-0003 | Bolt, Flange M6 x 35     | 1   |
| 201             | 110810261-0002 | Crankcase Body L224       | 1   | <b>View 5</b>                              |                |                          |     |
| 202             | 380650335-0001 | Oil Seal 25 x 38 x 7      | 1   | 501                                        | 140450022-0001 | Valve Rocker Assy        | 2   |
| 203             | 380850002-0001 | Bolt, Stud 6 x 78.5       | 1   | 502                                        | 140380020-0001 | Retainer, Valve Spring   | 2   |
| 204             | 380850006-0001 | Bolt, Stud 6 x 85         | 2   | 503                                        | 140340039-0001 | Spring, Valve            | 2   |
| 205             | 380140086-0002 | Bolt, Flange M6 x 22      | 1   | 504                                        | 140400016-0001 | Valve Oil Seal           | 1   |
| 206             | 160200037-0001 | Side Plate L224           | 1   | 505                                        | 500550076-0001 | Valve Kit L224           | 1   |
| 207             | 380140067-0003 | Bolt, Flange M6 x 12      | 1   | 506                                        | 140710015-0001 | Plate, Push Rod Guide    | 1   |
| 208             | 110840031-0001 | Cap, Breather Chamber     | 1   | 507                                        | 140670032-0001 | Rod, Push                | 2   |
| 209             | 110850021-0001 | Packing, Breather Chamber | 1   | 508                                        | 140690002-0001 | Lifter, Valve            | 2   |
| 210             | 110860005-0001 | Breather Fin              | 1   | 509                                        | 140020189-0001 | Canshaft Assembly        | 1   |
| 211             | 171630023-0001 | Speed Regulating Arm      | 1   | 510                                        | 380450534-0001 | Washer 14.2 x 20 x 1     | 1   |
| 212             | 380450527-0001 | Washer 6 x 13 x 1         | 1   | These views are continued on the next page |                |                          |     |
| 213             | 380650338-0001 | Oil Seal 6 x 11 x 4       | 1   |                                            |                |                          |     |
| 214             | 381350004-0001 | Pin Clip                  | 1   |                                            |                |                          |     |
| 315             | 380741158-0002 | Breather Tube             | 1   |                                            |                |                          |     |
| 316             | 380940346-0003 | Cable Cleat               | 1   |                                            |                |                          |     |
| 317             | 380822372-0001 | Bushing L224              | 1   |                                            |                |                          |     |
| 318             | 380821590-0001 | Bushing                   | 1   |                                            |                |                          |     |
| 319             | 160200068-0002 | Side Plate                | 1   |                                            |                |                          |     |

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Note that the illustrations can differ from the actual parts in shape

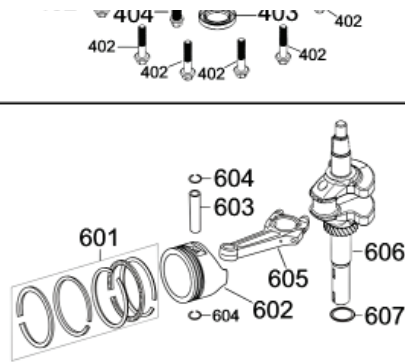


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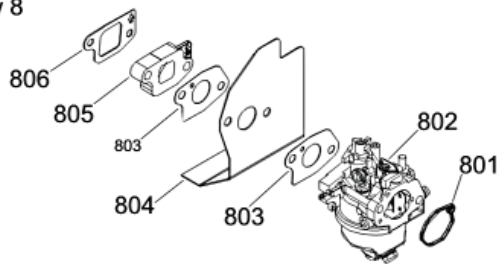


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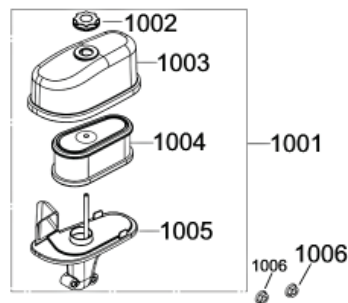
View 6



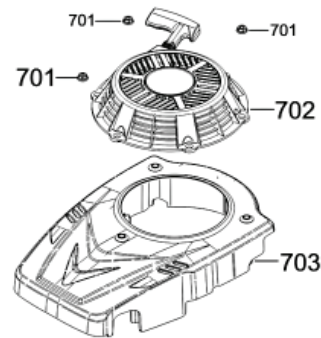
View 8



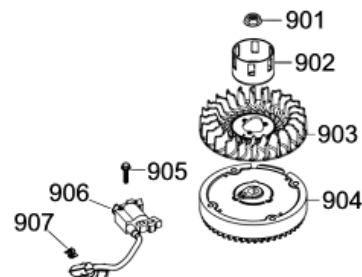
View 10



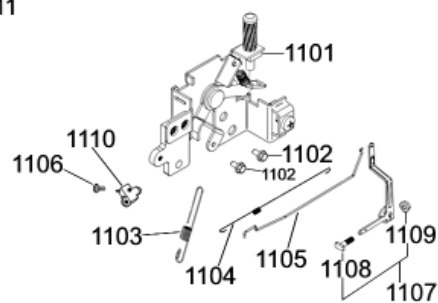
View 7



View 9



View 11



| Item          | Part Number    | Description               | Qty    | Item                                       | Part Number    | Description                | Qty    |
|---------------|----------------|---------------------------|--------|--------------------------------------------|----------------|----------------------------|--------|
| <b>View 6</b> |                |                           |        | 906                                        | 270920327-0001 | Ignition Coil Assy         | 1      |
| 601           | 130070158-0001 | Piston Ring Combination   | 1      | 907                                        | 380930025-0001 | Location Cable Clip        | 1      |
| 602           | 130030245-0001 | Piston                    | 1      | <b>View 10</b>                             |                |                            |        |
| 603           | 130060031-0001 | Pin, Piston               | 1      | 1001                                       | 180020744-0002 | Air Filter Assy Snorkel    | 1      |
| 604           | 380560056-0001 | Clip, Piston Pin G200     | 2      | 1002                                       | 181950006-0001 | Bolt Handle                | 1      |
| 605           | 130150149-0001 | Connection Rod            | 1      | 1003                                       | 180070228-0001 | Air Filter Casing Cover    | 1      |
| 606           | 130290480-0001 | Crankcase                 | L224 1 | 1004                                       | 180100096-0001 | Air Filter Element Snorkle | 1      |
| 607           | 380450518-0001 | Washer 25.4 x 34 x 1      | 1      | 1005                                       | 180280092-0001 | Air Filter Seat            | 1      |
| <b>View 7</b> |                |                           |        | 1006                                       | 380370066-0001 | Nut, Flange M6             | 2      |
| 701           | 380370066-0001 | Nut, Flange M6            | 3      | <b>View 11</b>                             |                |                            |        |
| 702           | 193500113-0006 | Starter Assembly          | 1      | 1101                                       | 171680037-0001 | Control Assy, Valve        | 1      |
| 703           | 160210120-0001 | Fan Cover                 | 1      | 1102                                       | 380140067-0003 | Bolt, flange M6 x 12       | 2      |
| <b>View 8</b> |                |                           |        | 1103                                       | 171600105-0001 | Governing Spring           | 1      |
| 801           | 170430177-0001 | Carburetor Gasket         | 1      | 1104                                       | 171610031-0001 | Spring- throttle Return    | 1      |
| 802           | 170022142-0002 | Carburetor                | 1      | 1105                                       | 171590038-0001 | Throttle Rod               | 1      |
| 803           | 170430147-0001 | Carburetor Gasket         | 2      | 1106                                       | 380200046-0002 | Screw- Special             | L159 1 |
| 804           | 170450007-0001 | Heat Ins' Plate for Carby | 1      | 1107                                       | 171620015-0003 | Speed Reg Bracket          | 1      |
| 805           | 170440090-0001 | Heat Ins' Pad for Carby   | 1      | 1108                                       | 380250002-0001 | Bolt, Quad Head M6 x 21    | 1      |
| 806           | 170430174-0001 | Carburetor Gasket         | 1      | 1109                                       | 380370066-0001 | Nut, Flange M6             | 1      |
| <b>View 9</b> |                |                           |        | 1110                                       | 271660026-0001 | Switch- Stop               | 1      |
| 901           | 380370051-0001 | Nut, Flange               | 1      | These views are continued on the next page |                |                            |        |
| 902           | 193590005-0001 | Pulley, Starter           | 1      |                                            |                |                            |        |
| 903           | 160180015-0001 | Fan Cooling               | 1      |                                            |                |                            |        |
| 904           | 270020265-0001 | Flywheel                  | 1      |                                            |                |                            |        |
| 905           | 380140024-0006 | Bolt, Flange M6 x 28      | 1      |                                            |                |                            |        |

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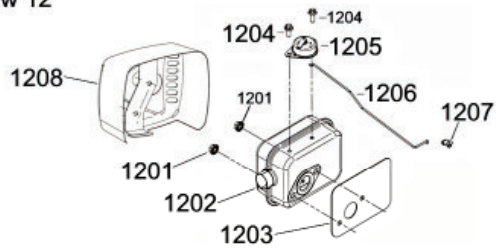


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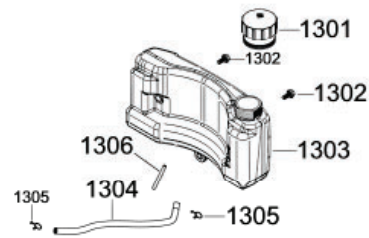


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View 12



View 13



| Item           | Part Number | Description    | Qty                      | Item | Part Number | Description | Qty |
|----------------|-------------|----------------|--------------------------|------|-------------|-------------|-----|
| <b>View 12</b> |             |                |                          |      |             |             |     |
|                | 1201        | 380370048-0001 | Nut, flange M6           | 2    |             |             |     |
|                | 1202        | 180571973-0001 | Muffler                  | 1    |             |             |     |
|                | 1203        | 180660081-0001 | Muffler Gasket           | 1    |             |             |     |
|                | 1204        | 380140497-0002 | Bolt, Flange             | 2    |             |             |     |
|                | 1205        | 171470010-0001 | Choke Valve Control Comp | 1    |             |             |     |
|                | 1206        | 171650034-0001 | Choke- Valve Pull Rod    | 1    |             |             |     |
|                | 1207        | 173090001-0001 | Locker- Choke Valve      | 1    |             |             |     |
|                | 1208        | 180960143-0001 | Muffler Guard Shield     | 1    |             |             |     |
| <b>View 13</b> |             |                |                          |      |             |             |     |
|                | 1301        | 170870094-0001 | Fuel Filler Cap          | 1    |             |             |     |
|                | 1302        | 380020071-0001 | Bolt, Hex 6 x 16.5       | 2    |             |             |     |
|                | 1303        | 170490217-0001 | Fuel Tank                | 1    |             |             |     |
|                | 1304        | 380750234-0002 | Tube- Oil                | 1    |             |             |     |
|                | 1305        | 380950190-0001 | Clip, Tube               | 2    |             |             |     |
|                | 1306        | 170010017-0001 | Fuel Filter              | 1    |             |             |     |