



LC1P70F-3

502434 Engine LONCIN LC1P70F-3 196cc
Packaged # 761129



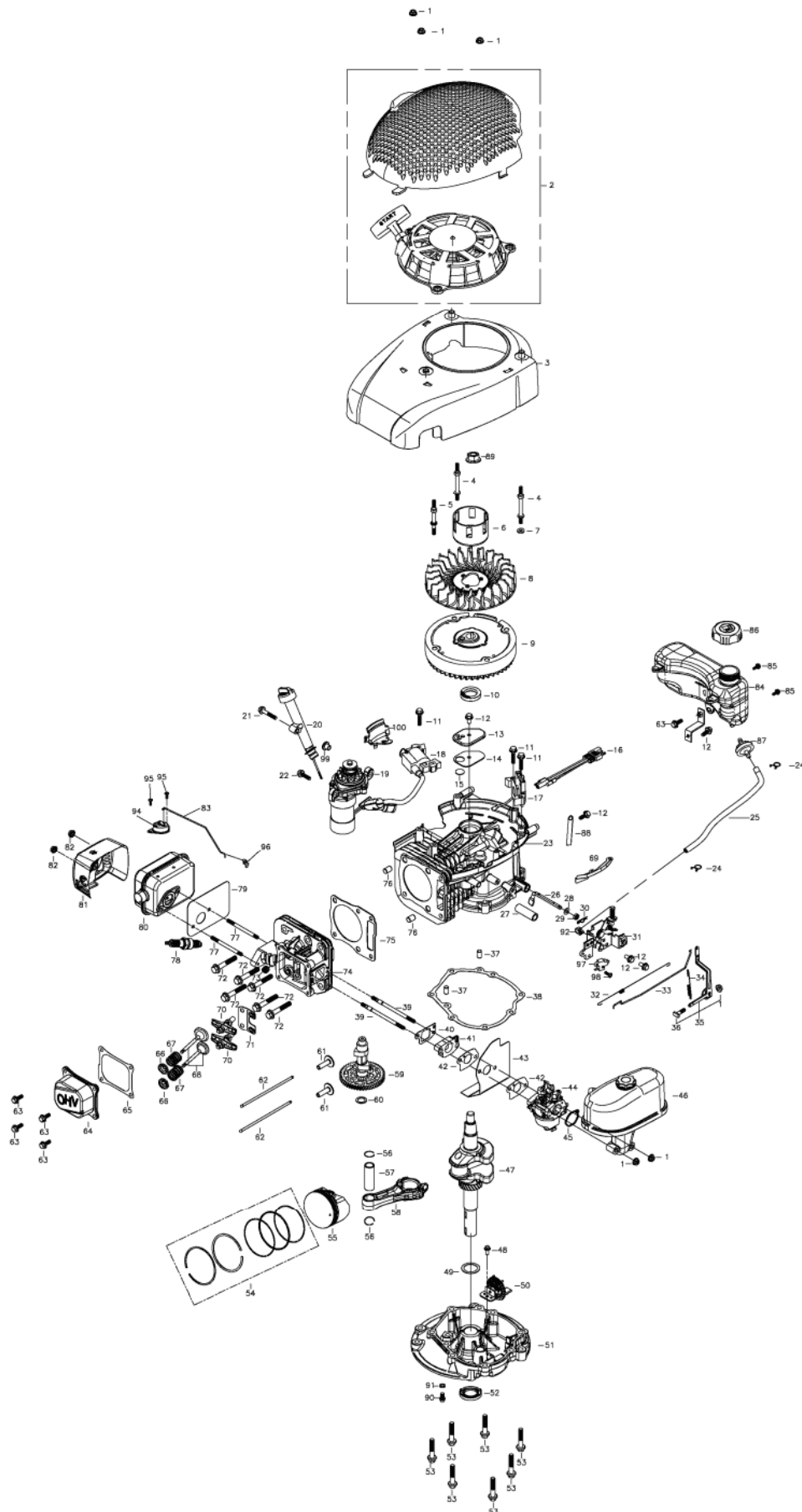
Issue A.1
Oct 2023 PB
ECN # 12643
IPL Ref # 702434



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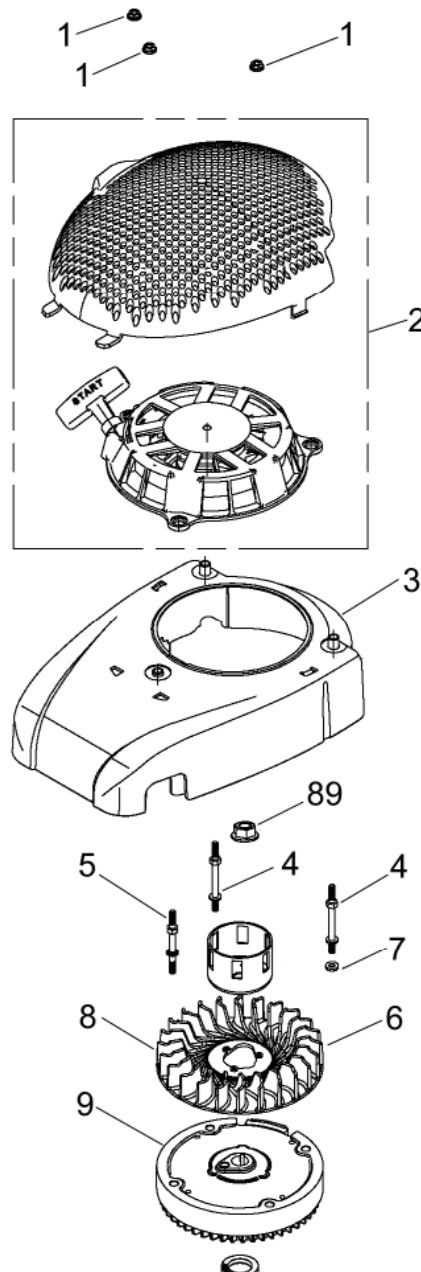




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Item	Part Number	Description	Qty
1	380370066-0001	Nut,Flange M6	3
2	193500157-0003	Manual Starting Comp	L196 1
3	160210167-0002	Fan Cover Complete	L196 1
4	380850028-0001	Stud-Stay	LONCIN L196 2
5	380850002-0001	Bolt,Stud 6 x 78.5	1
6	193590005-0001	Pulley,Starter	1
7	380821590-0001	Bushing, Loncin Eng	L159 L224 1
8	160180015-0001	Fan,Cooling	L224 1
9	270020366-0001	Flywheel Complete LONCIN	L196 1
89	380370051-0001	Nut,Flange	1

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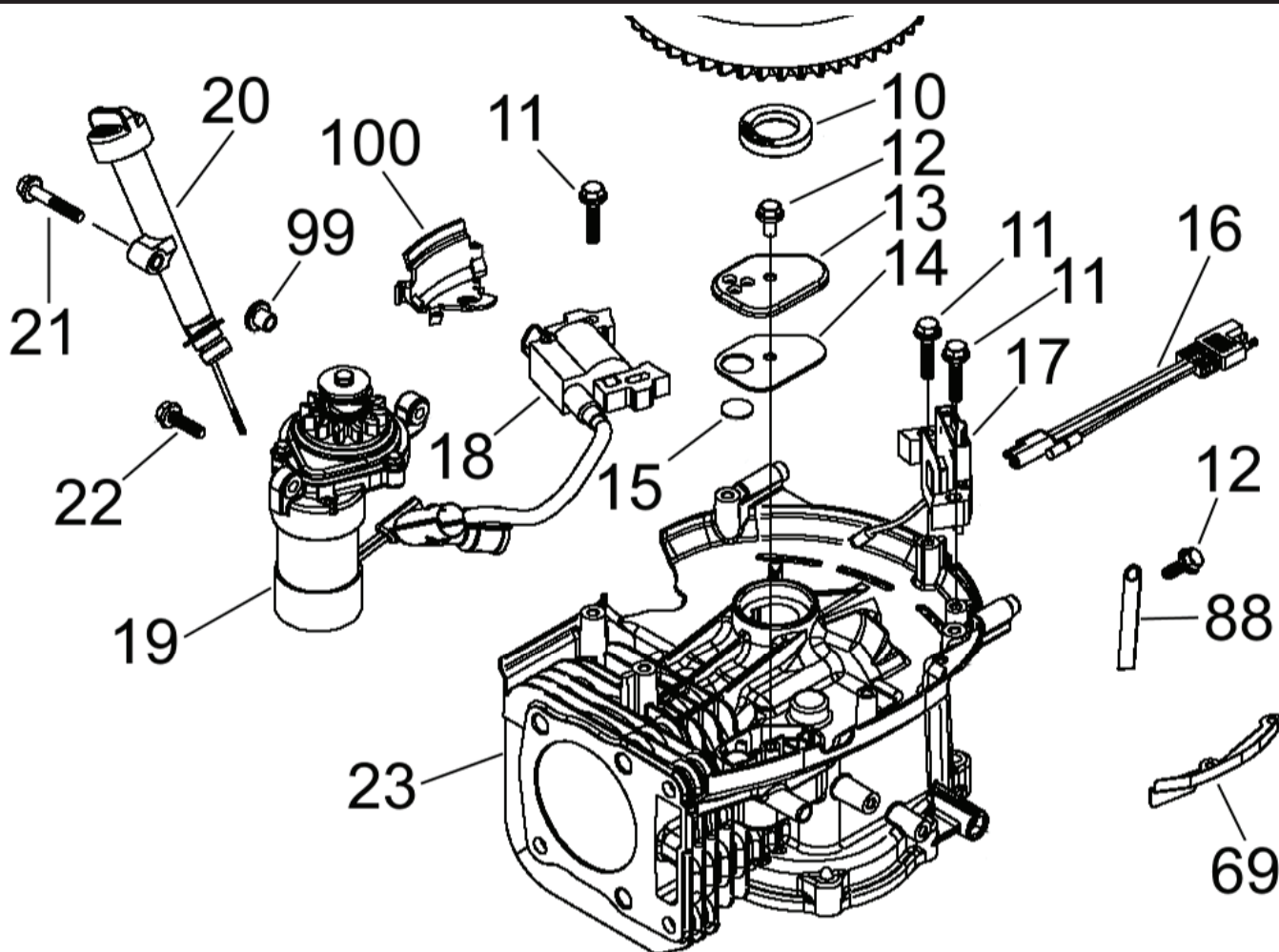
Note that the illustrations can differ from the actual parts in shape



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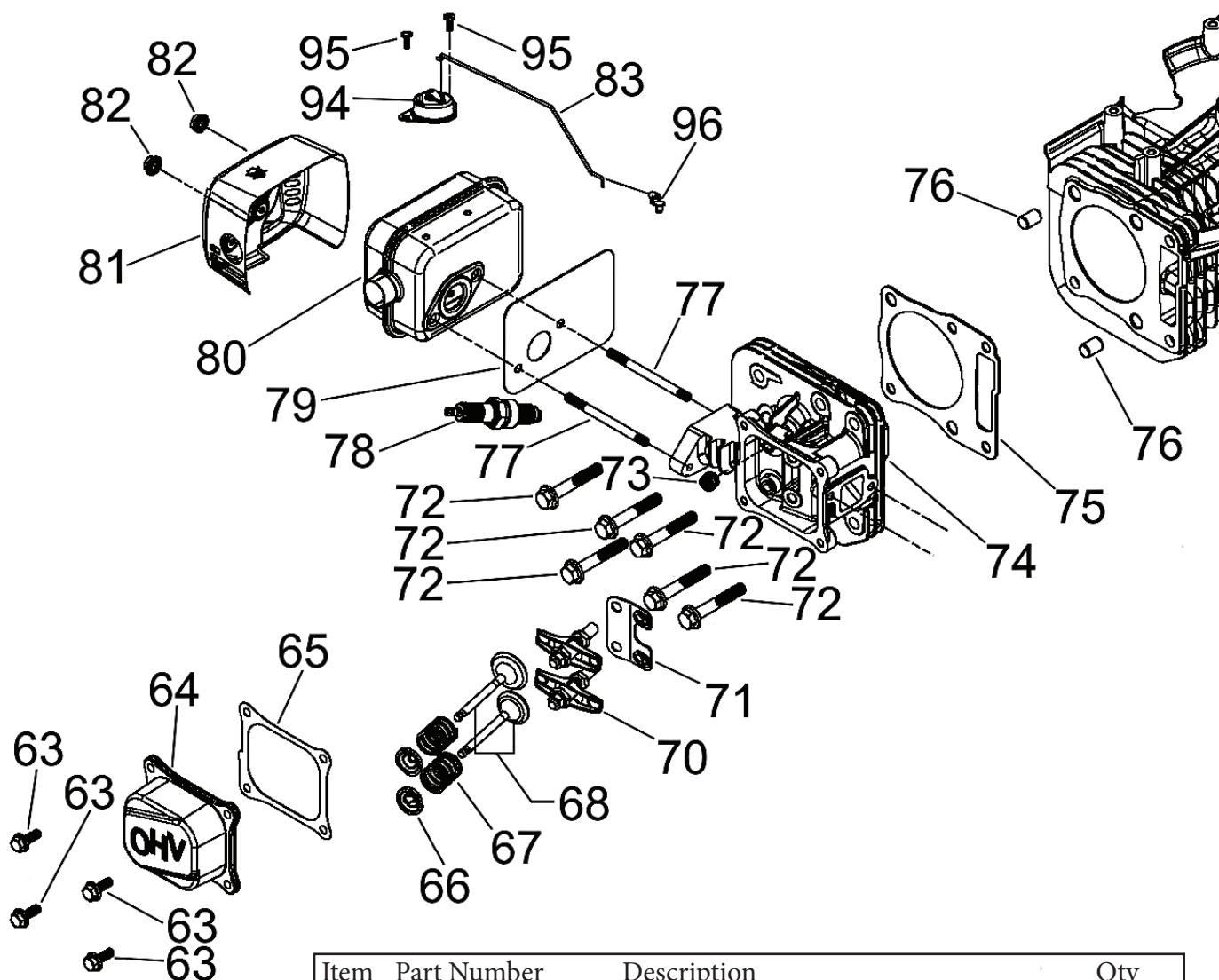
Item	Part Number	Description	Qty
10	380650335-0001	Oil Seal 25 x 38 x 7	1
11	380140024-0006	Bolt,Flange M6 x 28	3
12	380140067-0003	Bolt,Flange M6 x 12	2
13	110840031-0001	Cap,Breather Chamber	L224 1
14	110850021-0001	Packing Breather Chamber	L224 1
15	110860005-0001	Breath Fin	1
16	270370028-0001	Wire-Bundle Start Motor	L196 1
17	270190027-0001	Comp Of Charging Current	L196 1
18	270920327-0001	Ignition Coil Assy L196	L224 1
19	270360150-0001	Comp Of Starting Motor	L196 1
20	110690105-0002	Oil Dipstick Housing	L224 1
21	380140100-0003	Bolt,Flange M6 x 35	1
22	380140086-0002	Bolt,Flange M6 x 22 LONCIN 80CC	1
23	110810408-0002	Crankcase-Body, Loncin	L196 1
69	160200037-0001	Side Plate	L224 1
88	380940346-0003	Cable Cleat	L224 1
99	380822372-0001	Bushing	L224 1
100	160200068-0002	Side Plate	L224 1



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Item	Part Number	Description	Qty
63	380140013-0005	Bolt,Flange M6 x 16 Loncin 80cc	4
64	120230152-0001	Cylinder Head Cover	L224 1
65	120250059-0001	Cyl Head Cover Gasket	L224 1
66	140380020-0001	Retainer,Valve Spring	2
67	140340039-0001	Spring,Valve	2
68	500550076-0001	Valve Kit	L224 1
70	140450022-0001	Valve Rocker Assy	2
71	140710015-0001	Plate, Push Rod Guide	L224 1
72	380140339-0001	Bolt,Flange M8 x 50	6
73	140400016-0001	Valve Oil Seal	L159 L224 1
74	120080609-0002	Cylinder Head	L224 1
75	120150262-0002	Gasket-Cylinder Head	L196 1
76	380600117-0001	Pin,Dowel 10 x 14	2
77	380180114-0001	Stud	L224 2
78	270960014-0001	Spark Plug	1
79	180660081-0001	Muffler Gasket	L224 1
80	180571973-0001	Muffler-Loncin	L196 1
81	180960143-0001	Muffler Guard Shield	L224 1
82	380370048-0001	Nut,Flange M6 Loncin 80cc	2
83	171650034-0001	Choke-Valve Pull Rod	L196 1
94	171470010-0001	Control Components,Choke Valve	1
95	380140497-0002	Bolt,Flange Loncin 80cc	2
96	173090001-0001	Locker-Choke Valve Loncin	1

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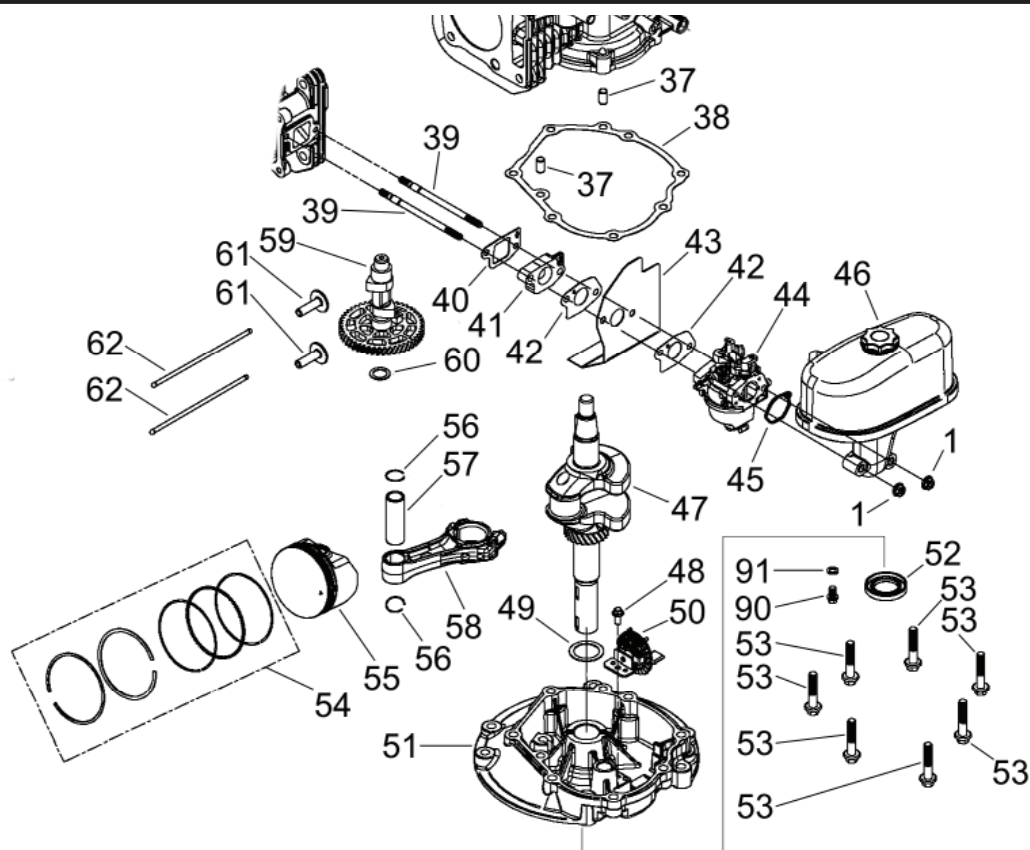
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1	380370066-001	Nut, Flange M6	2
37	380600120-0001	Pin, Dowel 8 x 14	2
38	110830062-0001	Crankcase Cover Gasket	L224 1
39	380180093-0001	Bolt, Stud, In.	2
40	170430174-0001	Carburetor Gasket	L224 1
41	170440090-0001	Heat Ins Pad For Carb	L224 1
42	170430147-0001	Carburetor Gasket	L224 1
43	170450007-0001	Heat Ins Plate For Carb	L224 1
44	170022159-0001	Carburetor-Loncin	L196 1
45	170430177-0001	Carburetor Gasket	L224 1
46-46a	180020744-0002	Air Filter Assy	L224 1
46a	180100096-0001	*Filter element	L224 1
47	130290480-0001	Crankshaft	L224 1
48	380140167-0002	Bolt, Flange M5 x 12	1
49	380450518-0001	Washer 25.4 x 34 x 1	1
50	171750031-0001	Comp Of Governor Gear	L224 1
51	110820128-0001	Crankcase Cover	L224 1
52	380650347-0001	Oil Seal 25 x 41.25 x 6	1
53	380140005-0006	Hexagon Bolt W/Flange	L224 7
54	130070187-0001	Piston-Ring Combination	L196 1
55	130030208-0001	Piston	L196 1
56	380560056-0001	Clip, Piston Pin	2
57	130060031-0001	Pin, Piston	1
58	130150149-0001	Connecting Rod	L224 1
59	140020189-0001	Camshaft Assy	L224 1
60	380450534-0001	Washer 14.2 xs 20 x 1	1
61	140690002-0001	Lifter, Valve	2
62	140670032-0001	Rod, Push	2
90	110260025-0001	Bolt, Dp M10 x 15 Loncin 80Cc	1
91	380450514-0001	Washer, Dp 10 x 16 x 1.5 Loncin 80C	1

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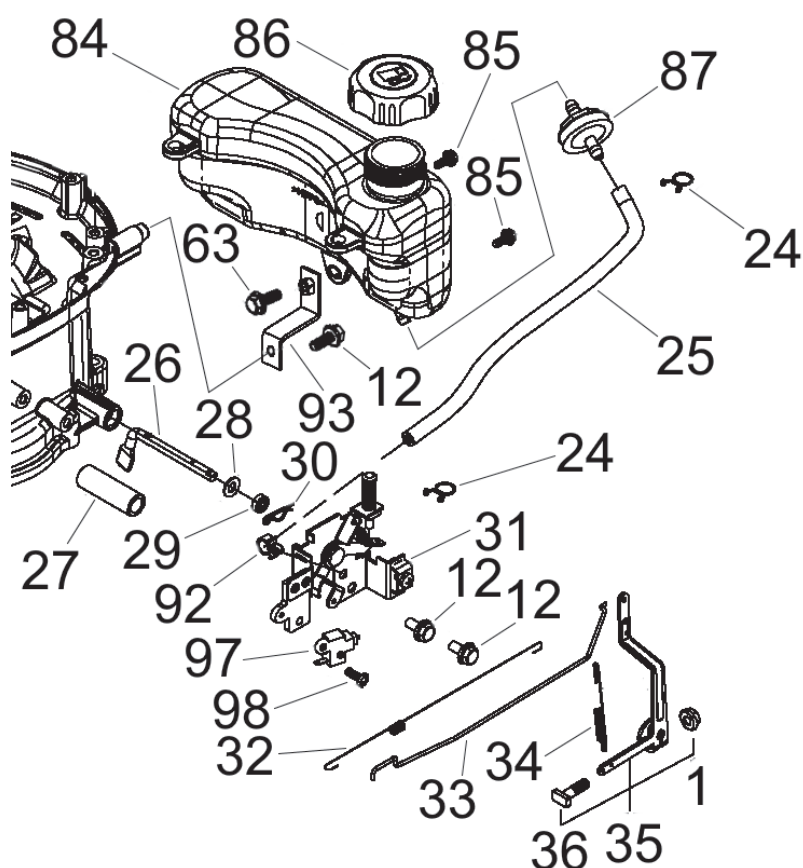
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1	380370066-0001	Nut, Flange M6	1
12	380140067-0003	Bolt, Flange M6 x 12	1
24	380950190-0001	Clip, Tube	1
25	380750202-0001	Tube, Fuel 5.5 x 9.5 x 295	1
26	171630023-0001	Speed Regulating Arm	L224 1
27	380741158-0002	Breather Tube	L224 1
28	380450527-0001	Washer 6 x 13 x 1	1
29	380650338-0001	Oil Seal 6 x 11 x 4	1
30	381350004-0001	Pin Clip Loncin 80cc	1
31	171680037-0001	Control Assy, Valve	1
32	171610031-0001	Spring-Throttle Return	L196 1
33	171590038-0001	Throttle Rod	L224 1
34	171600130-0001	Spring-Governing Loncin	L196 1
35	171620015-0003	Speed Reg Bracket L224	1
36	380250002-0001	Bolt, Quadrate Head M6 x 21	1
63	380140013-0005	Bolt, Flange M6 x 16 Loncin 80cc	1
84	170490290-0001	Tank-Complete, Fuel	L196 1
85	380020071-0001	Bolt, Hex 6 x 16.5-8 x 3.5	1
86	170870156-0001	Tank-Cover Loncin	L196 1
87	170010017-0001	Fuel Filter	L159A L196 1
92	380930025-0001	Location Cable Clip	1
93	170650032-0001	Bracket-Fuel Tank Loncin	L196 1
97	271660026-0001	Switch-Stop	L159 1
98	380200008-0005	Screw, Pan M4 x 10	1

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